

Decoders

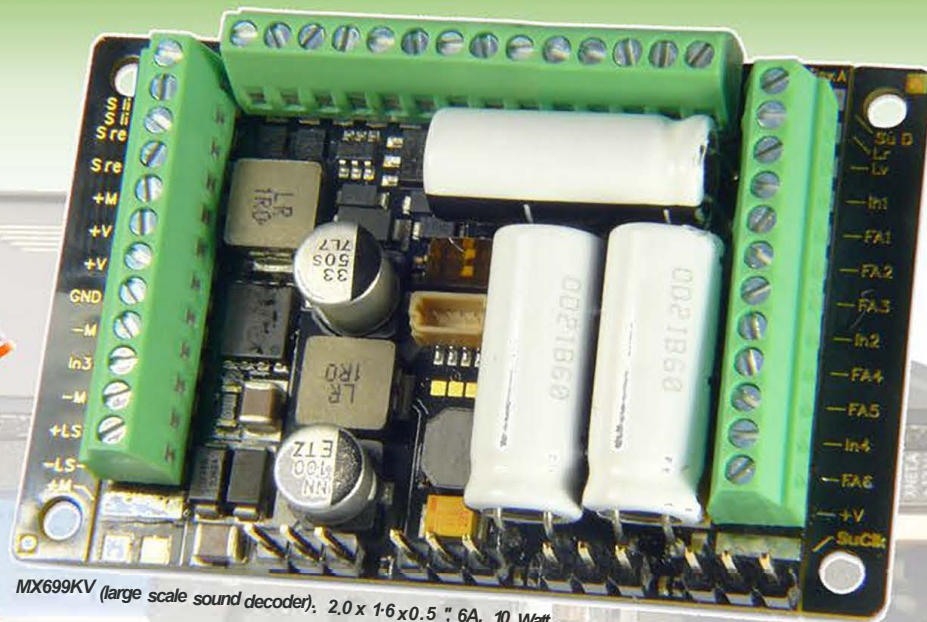
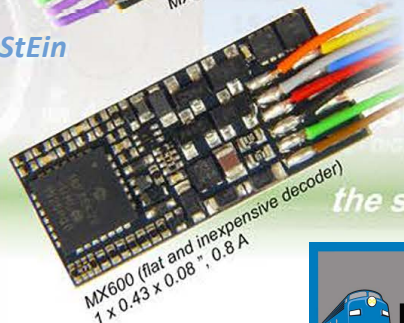
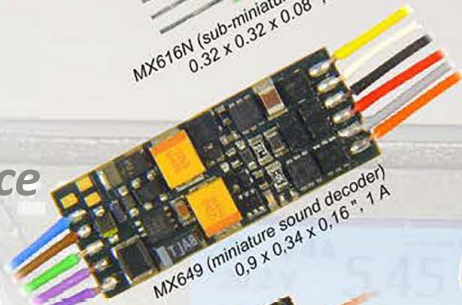
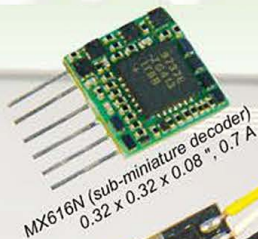
*Locomotive Decoders
Sound Decoders
Function Decoders
Accessory Decoders
Decoder Update Device*

ZIMO system products

*Brief description MX10 & MX32 & StEin
last pages of this catalogue (more
in the separate System catalogue).*

The best for money,

the smallest, the most powerful and approx. 100 other types



photos enlarged
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ZIMO ELEKTRONIK

The ZIMO Decoder Catalogue July 2017



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www.zimo.at



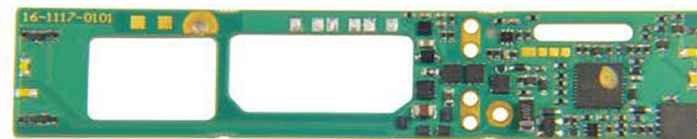
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Decoder individual

Besides the standard decoders listed in this catalogue, ZIMO develops and produces special solutions for loco manufacturers. This happens when the installation space in the loco is particularly tight, when special features are necessary or when special external devices should be connected.

Typical examples are locos with camera and WiFi radio module, integration of RFID reader boards, panto machines, cog railway systems and much more.



Typical „Individual" decoder; for a Fleischmann 588 Ae 6/6 (a sound decoder directly integrated in the loco board, components used similar to the standard type MX649)

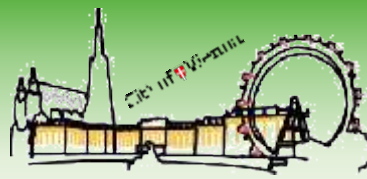
More information on the following pages;

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The internal manufacturing plant enables ZIMO to react flexibly on requirements from the model railway industry, even „exotic" products (in small quantities) can be offered economically.



About ZIMO



Business started 1978 with the first experiments on digital model railway control. This was a completely new approach at that time. The first outcoming product was called „digital multi-channel control” in accordance to the multi-frequency systems already existing since the sixties but rather inefficient and rarely used.

The name „ZIMO” was born in 1980. In the same year the company ZIMO ELEKTRONIK was founded: it was only one room of 25 square meter, but the address was the same as today: Schoenbrunner Strasse 188, 1120 Wien, Austria.

In 40 years of steady growth ZIMO has become one of the important players in the digital model railway world. It's a ZIMO tradition to introduce new ideas to the market, e.g. high-frequency motor control combined with load regulation (20 years ago considered as impossible by others), HLU braking system (15 years earlier than the so-called „advanced” brake control ABC and still much more powerful), update capability for all ZIMO decoders since 2004 (as the first manufacturer worldwide), etc. Today: the most powerful DCC command station, the largest range of decoders, and much more.

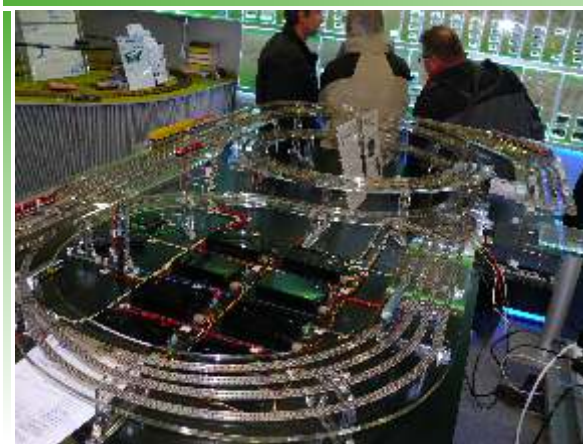
2006 the first sound decoders were presented by ZIMO. Since that time ZIMO employees and external partners (the sound providers) acquired a wide knowledge of recording prototype sounds, compiling sound samples and reproducing the sound in the model. The ZIMO sound database holds a big variety of sound projects, for more than 500 prototypes or models.

ZIMO is the decoder and sound decoder supplier for many model train manufacturers in Europe, for large companies as well as for small ones. The key competencies are a very high flexibility of ZIMO engineers in making special software supplements for special effects and in designing and manufacturing loco specific decoder boards and lighting boards for all purposes and of all sizes.

Representatives and dealers of ZIMO exist in almost every European country. While the prime market is formed by the German speaking countries, the fastest growth rate currently is observable in the UK, whereas America is still an area with a huge potential for ZIMO.



*The „ZIMO house” in Vienna
Street level - production plant, 3rd floor - development and administration*



ZIMO exhibition layout (N scale) with ESTWGI computer control



ZIMO fair stand in Indianapolis, 2016.

ZIMO Decoders . . .

ZIMO Decoders . . .

... come from our own production facility in Vienna,

as well as all products from ZIMO Digitalsystems. Here is where ZIMO employees make the complete circuit board assembly, do all the soldering and wiring, program the microcontrollers, load the sound data, initialize and test and perform all repair work.

This 'self-made' flexibility allows ZIMO to offer a complete, consistent range of latest generation decoders, including "exotic" types, which - while perhaps only needed in small quantities - satisfy our claim of "an appropriate decoder for every locomotive."



One of the development offices

ZIMO Decoders . . .

... are equipped with the latest technology. A look at the details (see picture of sound decoder MX645, above, as an example) shows the integration density of our electronics: the components closely juxtaposed in miniaturized arrangements, no space wasted for conductors because they've been moved to the unseen internal layers of our 4-layer printed circuit board.

The dimensions of the ZIMO decoders are often smaller than those of the comparable products of other manufacturers, even though most of our decoder types are equipped with more outputs than usual and although microcontrollers feature large program memory (32K or more, leaving adequate space for software updates). ZIMO sound decoders have an external 32 Mbits flash memory for sound projects on-board.

ZIMO Decoders . . .

... for a product range of currently about 100 types, divided into 25 "Decoder families." One such family corresponds to the general layout of a circuit board for several decoder types, each with different access technology (wiring, direct plug as PluX or MTC) and sometimes several variants based on type and number of outputs.

ZIMO Decoders . . .

... offer a selection where ALL types have ALL features.

The list of COMMON features is extensive (see on the following pages), the particular features - thus the differences between the decoder families - are restricted to just a few aspects.



ZIMO production machine room: two placement robots, Reflow soldering oven, soldering-paste printer, AOI device.

The perfect decoder type for a particular application is hence easy to find: the dimensions, the number of function outputs, the type and number of low voltage outputs, the possible type of energy storage, and the connection technology are the decisive criteria. The total current overload capacity needs rarely to be considered: ZIMO decoders are generously designed and so they're almost always more than "strong" enough.

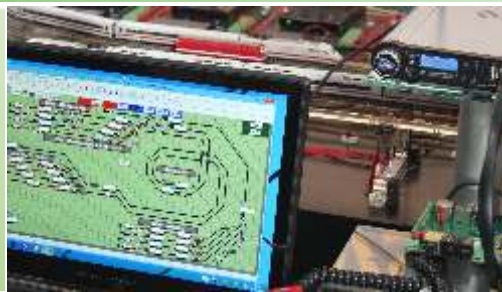


ZIMO Decoders . . .

. . . offer innovative solutions. ZIMO's long lived tradition was always to introduce new ideas to the market. For example, the combination of high-frequency motor control and load regulation (introduced 10 years ago, and previously generally considered as not feasible) as well as the ability to update.



ZIMO exhibition booth (Leipzig 2016)



ZIMO exhibition layout (N scale) with ESTWGI computer control



ZIMO workshop

Even today there are a number of unique features of ZIMO decoders, such as: • the "HLU" concept and ZIMO train number recognition • "Swiss mapping," an alternative to NMRA function mapping that links the setting of complex lighting conditions to individual desires (appropriate not only for the Swiss...) • the high level of configurability of ZIMO's sound capabilities • "ZIMO Input Mapping", which is the combined function mapping upstream of the assignment of function keys.

ZIMO Decoders . . .

. . . are not more expensive than similar quality products..

In many cases ZIMO decoders offer a considerable price advantage, especially because of properties such as HLU, RailCom, SUSI and servo-control are not reserved for special products, but rather are included in every model.

ZIMO Decoders . . .

. . . are NOT ONLY locomotive decoders and (locomotive) sound decoders, but also function decoders and accessory decoders:

And these decoder classes have properties that may not be self-evident. For example: function decoders for non-powered vehicles are not simply locomotive decoders with reduced features (for example, removal of the motor output), ZIMO rather adds a special feature: the second address, which - programmed to the address of the locomotive - allows for consistent activation of all facilities in the train, a step toward a 'train bus' (in this case, a "virtual" bus, i.e. without direct connection or data exchange between cars).

ZIMO Decoders . . .

. . . are supplemented by high-quality accessories: for example, a wide range of speakers for sound decoders. In addition to the usual round speakers, miniature rectangular speakers with specially-designed bodies and resonant bass reflex speaker boxes provide excellent sound from an extremely small space. Energy storage electrolytic capacitors, tantalum and Gold Caps offered by ZIMO (as components and modules) are particularly useful and recommended.

A range of adapters and locomotive boards facilitate the installation and increase the performance of our decoders.



The important Characteristics of ZIMO (Sound) Decoders

Basic Properties

- ✦ DCC-addresses 1 ...10239 Composite addresses 1 ...127, MM-addresses 1 ...80, functions F0 ...F28.
- ✦ 14, 28, 128 external speed steps; 256 or 1024 internal.
- ✦ Programming in "Service Mode" and "Operational Mode"; CV-readback in "Operational Mode" with RailCom.
- ✦ DC-analog operation, with optional unregulated or load-regulated motor control.
- ✦ AC-analog operation, including direction-reversal using Märklin-standard current-surge impulse.
- ✦ SUSI-interface: included on smaller decoders on solder pads; on larger decoders on connector.
- ✦ Software update capability: new software versions may be loaded into the decoder with the help of the ZIMO MXULFA decoder update device (or its predecessor MXDECUP/U) or via ZIMO Command Station MX10. This can be accomplished on the track without opening the locomotive. Sound projects are similarly loaded.

Operational Safety Features

- ✦ Overcurrent protection for motor and function outputs with shutdown and automatic reset.
- ✦ Over temperature protection by automatic shutdown at about 100° C (212° F).
- ✦ Protection elements (suppressor diodes) against voltage spikes from motor inductance and external sources.

Motor Control and Regulation

- ✦ Low-noise, high frequency PWM control, selectable 20/40 kHz. Alternatively, low-frequency (adjustable 30 to 150 Hz) - for certain older engine types.
- ✦ Suitable for all DC motors including coreless motors (Faulhaber, Maxxon), "difficult cases" such as Fleischmann-round motor, with additional diodes for field coil motors.
- ✦ Partial self-optimizing control, and numerous possibilities for manual adjustment.
- ✦ Speed steps either relative to a three-point curve or programmable in 28 steps.
- ✦ Alternative km/h control (1/2, 1, or 2 km/h per speed step) instead of the conventional speed step control.
- ✦ Adjustable compensation of the transmission/gear backlash to avoid a lurch at start after reversing the direction.
- ✦ Acceleration settings (NMRA standard) and additional "exponential acceleration and braking" for soft start/stop and "adaptive acceleration and braking" to avoid sudden jolts.
- ✦ Distance controlled stopping (constant stopping distance) for precise stopping in front of a red signal by HLU or ABC.
- ✦ Shunting ("Switcher") functions: half-speed, reduction or disconnection of the starting/braking times.
- ✦ Automatic motion continuation during interruption of wheel/rail contact (dirty track, switches, etc.) until reliable supply resumes (Requires the installation of an energy storage device in the locomotive).

Functions and Function Outputs

- ✦ Full NMRA Function Mapping, with extensions (direction dependence, asymmetric lighting, etc.).
- ✦ "Swiss Mapping" (not only for the Swiss!), with multiple lighting conditions defined for cases of: locomotive without train, locomotive pulling train and locomotive pushing train, and the key combinations to activate them.
- ✦ ZIMO input mapping, 'forward-connected' to the desired key function mappings which permits setting of the key allocations as desired; especially useful for decoders in which a ready-to-use sound project has been loaded.
- ✦ Dimming, flashing, American and other lighting effects: Mars ditch, strobe ... soft start, brake light, flickering... Special smoke functions - heating element and fan.
- ✦ High beam/low beam headlight switching via function key.
- ✦ Time-limiting of coupling control for overload protection of Krois, Roco, or other digital couplers and 'coupling-waltz' (automatic push and release).
- ✦ Besides the actual 2 (or 4, depending on the decoder) function outputs, additional "logic level" outputs are included, which may be used as control lines for standard servo drives for couplers, pantographs and other mechanical elements.
- ✦ Servo configuration with special CVs for end and middle positions, control speed and function assignment.



Train Control and Feedback

- ✦ Braking distances by DC, ABC (= stopping by asymmetric DCC signal), "Märklin braking distance".
- ✦ ZIMO HLU - "signal controlled speed influence" with speed limits in 5 steps and stop. Only in conjunction with ZIMO digital system (MX1, MX31ZL, MX10, MX32ZL as controller) and ZIMO track section modules (MX9, "StEin").
- ✦ ZIMO train number message signal via high-current pulse. Only in conjunction with ZIMO digital system (MX1, MX31ZL, MX10, MX32ZL as controller) and ZIMO track section modules (MX9, "StEin").
- ✦ RailCom (already implemented applications): programming "On-the-main" and reading of CVs both with confirmation, RailCom address feedback, feedback of the current speed. Many other applications planned in future software releases.

Sound Concept

- ✦ Powerful Sound Amplifier: In miniature sound decoders, 1 Watt for an 8 Ohm speaker, in H0 sound decoders, 3 Watt for a 4 or 8 Ohm speaker (or two 8 Ohm in parallel), in large-scale decoders, 10 Watt for a 4 or 8 Ohm speakers (or two 8 Ohm in parallel).
- ✦ Playback rate 22 kHz (used by default) and 11 kHz (for long sequences such as announcements), Flash memory 32 Mbit (3-6 min playing time), 6 sound channels can be mixed and played back simultaneously (e.g. steam 'chuffs' on two channels with overlap, air pump, whistle, etc ...).

- ✦ Acceleration and load dependent sound playback; automatic measurement for 'training' load-sensitivity for steam engines as well as for diesel and electrical locomotives.
- ✦ Synchronization of steam 'chuffs' alternatively by an axle cam detector (mechanical contact, opto-detector, Hall-effect sensor) or by the software-simulated axle detector. Adjustment options for various steam sound effects with overlapping.
- ✦ Numerous sound CVs for real-time adaptation of the loaded sound project, in particular for diesel and electric locomotives: the volume and speed (or pitch) curves for turbochargers, thyristor and electrical motor noise and many others.
- ✦ Loading of sound projects (= overwrite the project already loaded in the decoder) using the ZIMO decoder update module MXULFA or the base unit MX10 (ZIMO Command Station), i.e. with the same equipment and similar methods as for a decoder software update. It's possible to load a sound project on the track without opening the loco (which takes about 10 minutes), or alternatively via the SUSI interface (approx. 1 min).
- ✦ Sound collection as a special form of sound project: sound samples and parameters for several series are included. For example, "European Steam/Diesel Collection" with 5 steam 'chuff' sets, 10 whistles, 2 bells, ... Real-time selection of the available samples allows you to create an individual sound for each locomotive.

Energy Storage Interface

- ✦ External energy storage (electrolytic, tantalum, Gold Cap capacitors) enable continuous locomotive motion during a break in wheel/rail contact, eliminate flickering lights and sound disruption and compensating for any loss of energy through RailCom and HLU gaps.
- ✦ Energy storage up to 5000 μF may be connected directly (without additional components) to all decoders and sound decoders that have a length of more than 20 mm, offering full effect without disrupting programming or train-number impulses or altering limitations defined by in-rush current.
- ✦ Gold Caps with unlimited capacity may be connected directly to some small decoders and to all large-scale decoders.

Special Large-scale Features

- ✦ Synchronous rectifier instead of diodes to reduce voltage drop and heat loss, offering continuous current up to 6 A without a heat sink.
- ✦ One, two or three low-voltage outputs (up to 1 A) depending on decoder type: 5 V (as servo supply, also often used for smoke fan and lights); 10 V; and adjustable low-voltage adjustable from 1.2 V to just below track voltage.
- ✦ Up to 14 "normal" function outputs (1 A total load per group of 4) depending on the decoder type; a special output for a smoke fan additionally.
- ✦ 4 servo outputs, depending on the decoder type, via control lines, or included in 3-pin connectors.
- ✦ Acceleration sensor to automatically adjust sounds on uphill gradients, curves, etc...



8 Comparison table: Locomotive (Sound) Decoders for smaller scales

Each decoder family includes several types (= Different types of connection)													
Decoder Family >	<i>Flat decoder</i> MX600	<i>Sub miniature</i> MX616	<i>Miniature</i> MX617 MX618		<i>Standard HO</i> MX623 MX630		<i>High end HO</i> MX633 MX634		<i>High power HO, 0</i> MX635 MX636		<i>SOUND</i> MX644	<i>SOUND</i> MX645	<i>SOUND</i> MX648
Dimensions mm (in.) circuit board (without heat shrink tubing)	25 x 11 x 2 (1 x .43 x .08)	8 x 8 x 2 (.32 x .32 x .08)	13 x 9 x 2.6 (.5 x .35 x .1)	15 x 9.5 x 2.8 (.6 x .37 x .11)	20 x 8.5 x 2.5 (.79 x .33 x .1)	20 x 11 x 3.5 (.79 x .43 x .14)	22 x 15 x 3.5 (.87 x .6 x .14)	20.5 x 15.5 x 3.5 (.8 x .61 x .14)	26 x 15 x 3.5 (1 x .6 x .14)	26 x 15 x 3.5 (1 x .6 x .14)	30 x 15 x 4 (1.2 x .6 x .16)	30 x 15 x 4 (1.2 x .6 x .16)	20 x 11 x 4 (.79 x .43 x .16)
Continuous Current Sum of Motor and Function Outputs	0,8 A	0,7 A	0,8 A	0,7 A	0,8 A	1,0 A	1,2 A	1,2 A	1,8 A	1,8 A	1,2 A	1,2 A	0,8 A
Function Outputs including two headlamp outputs	4	6	6	4	4	6	10 (9) *)	6 **)	10 (9) *)	8 **)	8 **)	10 (9) *)	6 (4) *)
Servo/Logic Out optional logic-level outputs on SUSI-Pins	-	-	-	2	2	2	2	2	2	2	2	2	2
Function Low-Voltage	-	-	-	-	-	-	-	-	alternatively 14 V, 5 V, 1,5 V 0,8 total	alternatively 14 V, 5 V, 1,5 V 0,8 A total	only low-current: 5V / 200 mA	only low-current: 5V / 200 mA	-
Audio Power/Imp. (4 Ohm --> 8 Ohm or 2 x 8 Ohm parallel)	-	-	-	-	-	-	-	-	-	-	3 Watt / 4 W	3 Watt / 4 W	1 Watt / 8 W
<i>Next-Plug</i>	-	-	-	MX618N18	-	-	-	-	-	-	-	-	-
<i>NEM 651 body connector</i> 6-pole male conn. on decoder (N)	-	MX616N	MX617N	-	-	-	-	-	-	-	-	-	-
<i>PluX-Plug</i> 12, 16, or 22-pole male conn. on decoder	MX600P12	-	-	-	MX623P12	MX630P16	MX633P16, MX633P22	-	MX635P22	-	-	MX645P16, MX645P22	MX648P16
<i>MTC-Plug</i> 21-pole female connector on decoder	-	-	-	-	-	-	-	MX634D, C	-	MX636D, C	MX644D, C	-	-
<i>Wire Connections</i> NEM 652 (R) / NEM 651 (F)	MX600 MX600R	MX616 MX616R	MX617 MX617R, -F	-	MX623 MX623R, -F	MX630 MX630R, -F	MX633 MX633R, -F	-	MX635 MX635R, -F	-	-	MX645 MX645R, -F	MX648 MX648R, -F
Energy-storage conn. (for 16V or 25V electrolytic to 5000 µF)	-	-	-	-	-	-	yes (16V) also GoldCap	yes (25V)	yes (16V) also GoldCap	yes (16V) also GoldCap	yes (25V)	yes (16V)	

*) The wired decoders have more function outputs than the PluX types because the PluX plug has one pin less ("Index-pin" used as a safeguard against false insertion: "22-pin" connector actually has only 21 pins)

**) Decoders with MTC interface also have some logic level function outputs depending on type: „C" versions (FA3, FA4 logic level vs. „D" FA3, FA4 normal outputs)



Selection by type of connection, dimensions, sound or non-sound

SOUND MX649	SOUND MX658
23 x 9 x 4 (.9 x .35 x .16)	25 x 10,5 x 4 (.98 x .41 x .16)
0,7 A	0,8 A
4	4
2	2
-	-
1 Watt / 8 W	1 Watt / 8 W
-	MX658N18
MX649N/L <i>gerade/gevvinkelt</i>	-
-	-
-	-
MX649 MX649R, -F	-
-	-

Decoder with connectors

Next18	NEM 651 direct	PluX12, PluX16	PluX22	21MTC
MX618N18  15 x 9,5 x 2,8 mm	MX616N  8 x 8 x 2 mm	MX623P12  20 x 8,5 x 3 mm	MX633P22  22 x 15 x 3,5 mm	MX634D, -C  20,5 x 15,5 x 3,5 mm
	MX617N  13 x 9 x 2,6 mm	MX630P16  20 x 11 x 3,5 mm	MX635P22 No photo at time of printing	MX636D, -C No photo at time of printing
SOUND MX658N18  25 x 10,5 x 4 mm	SOUND MX649N  23 x 9 x 4 mm	SOUND MX648P16  20 x 11 x 4 mm	SOUND MX645P22  30 x 15 x 4 mm	SOUND MX644D  30 x 15 x 4 mm

Wired decoders

Wired versions are available
within almost all decoder families

with free wires (.) or with plug on wires fulfilling NEM 652 (R) NEM 651 (F)



MX600 **MX616** **MX617** **MX623** **MX630** **MX633** **MX635**
MX600R **MX621R** **MX622R** **MX623R** **MX630R** **MX633R** **MX635R**
MX622F **MX623F** **MX630F** **MX633F** **MX635F**

MX617



MX623F

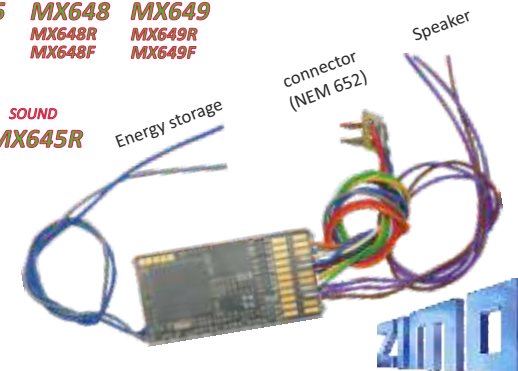


SOUND
MX645
MX645R
MX645F

SOUND
MX648
MX648R
MX648F

SOUND
MX649
MX649R
MX649F

SOUND
MX645R



Comparison table: Large Scale (Sound) Decoders

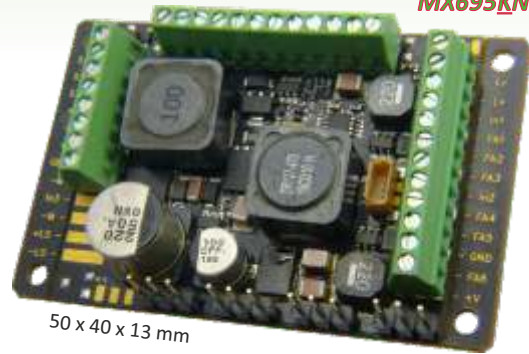
Each decoder family includes several types (= Different types of connections) Decoder Family >	MX699					MX69					MX69	
	MX695KN	MX699LS <small>SOUND</small>	SOUND MX699LV	MX699KS <small>SOUND</small>	SOUND MX699KV	MX696N	MX696S <small>SOUND</small>	SOUND MX696V	MX696KS <small>SOUND</small>	SOUND MX696KV	MX697S <small>SOUND</small>	SOUND MX697V
Dimensions mm (in.) (Length without 2 x 6 mm breakoff)	50 x 40 x 13 (2.0 x 1.6 x .5)	50 x 40 x 13 (2.0 x 1.6 x .5)		50 x 40 x 13 (2.0 x 1.6 x .5)		55 x 29 x 16 (2.2 x 1.2 x .63)	55 x 29 x 16 (2.2 x 1.2 x .63)		68 x 29 x 20 (2.5 x 1.2 x .7)		60 x 32 x 21 (2.2 x 1.3 x .83)	
Continuous Current Sum of Motor and Function Outputs	6 A	6 A		6 A		4 A	4 A		4 A		4 A	
Function Outputs including two headlamp outputs	14	8	15	8	15	4	8	14	8	14	10	
Servos: control lines (complete with 5V supply)	- 4	4 -	- 4	4 -	- 4	- 4	4 -		- 4		4 -	- 4
Function low-voltage 5V fixed (MX696N: 6V)	5 V	5 V	5 V	5 V	5 V	6 V	-		-	5 V	-	5 V
Function low-voltage 10V fixed	10 V	10 V		10 V		-	10 V		-		10 V	
Function low-voltage adjustable (Pot.) ≥ 1.2V	Potentiometer	-	Code switch for: 1,5 - 6,5 - 14 -19V	-	Code switch for: 1,5 - 6,5 - 14 -19V	-	-	Pot.	-	Pot.	-	Pot.
Audio Power/Imp. (4 Ohm --> 8 Ohm or 2 x 8 Ohm parallel)	-	10 Watt / 4 W		10 Watt / 4 W		-	10 Watt / 4 W		10 Watt / 4 W		10 Watt / 4 W	
Connector type (main connector)	32 Srew terminals	28	42 Pins	30	38 Srew terminals	20 (2 x 10) Srew terminals	20 + 10 Pins	20 + 20 Pins	20 Srew terminals		12 + 12 Pins	
Connector type (Servo-connector)	4 x 3- pins	Solder pads 4 x 3 pins		Solder pads 4 x 3 pins		Solder pads	Solder pads Pins		4 x 3 pins		Solder pads 4 x 3 pins	
Internal supercaps as energy storage	-	1 Farad (8 V) *)		1 Farad (8 V) *)		-	-		-		-	
Energy Storage conn. (for 16V capacitors, all types and capacities)	yes (17 V), for elc. capacitors or 7-cell Goldcap moduls	yes (17 V), for elc. capacitors or 7-cell Goldcap moduls		yes (17 V), for elc. capacitors or 7-cell Goldcap moduls		yes (17 V), for elc. capacitors or 7-cell Goldcap moduls	yes (17 V), for elc. capacitors or 7-cell Goldcap moduls		yes (17 V), for elc. capacitors or 7-cell Goldcap moduls		yes (17 V), for elc. capacitors or 7-cell Goldcap moduls	

***)** the internal energy storage of the MX699 makes the MX699 run continuously for 1 ... 5 sec, at reduced speed, but sound with full volume.

Decoder with various connectors

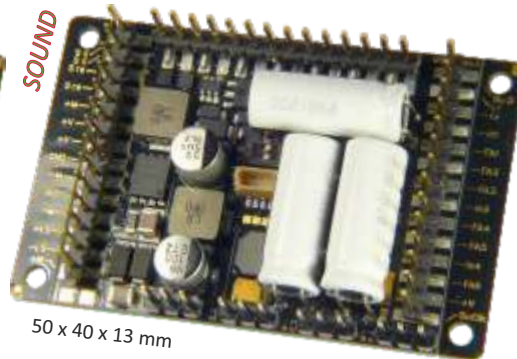
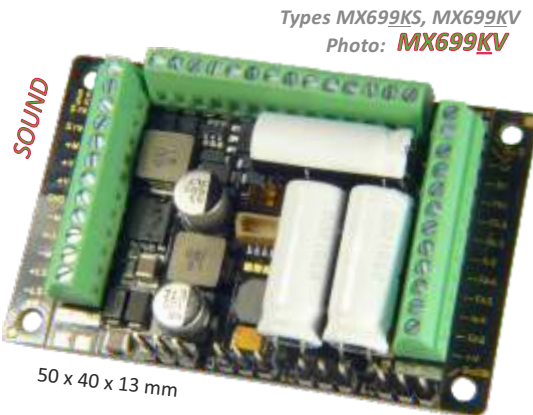
Screw terminals

Non-sound decoder
MX695KN



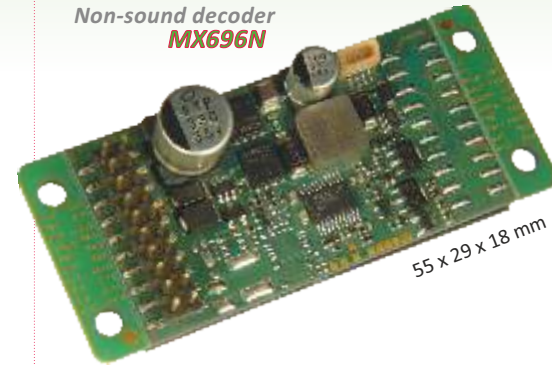
single-row pin connector

NO
non-sound decoders
with single-row



double-row pin connector

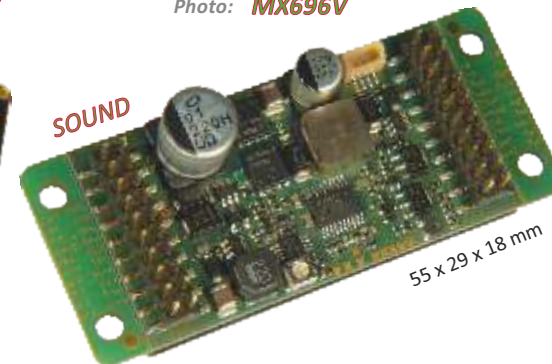
Non-sound decoder
MX696N



„american” connectors (Bachmann, Aristo, ...)

NO
non-sound decoders
with „american” connectors

Types MX696S, MX696V
Photo: **MX696V**



Types MX697S, MX697V
Photo: **MX697V**



Comparison Table: Function decoders

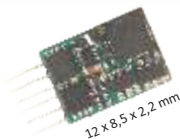
Select by type of connection

Each decoder family includes several types (= Different types of connection)	Function decoders derived from loco decoders:				
Decoder Family >	MX621	MX630	MX634	MX632	MX645 <small>SOUND</small>
Dimensions mm (in.) circuit board (without heat shrink tubing)	12 x 8,5 x 2,2 (.47 x .33 x .09)	20 x 11 x 3,5 (.79 x .43 x .14)	20,5 x 15,5 x 3,5 (.8 x .61 x .14)	26 x 15 x 3,5 (1.0 x .6 x .14)	30 x 15 x 4 (1.2 x .6 x .16)
Continuous Current Sum of Motor and Function Outputs	0,7 A	1,0 A	1,2 A	1,2 A	1,2 A
Function Outputs including two headlamp outputs	6	8	8	8	10
Servo/Logic Out optional logic-level outputs on SUSI-Pins	-	2	2	2	2
Function Low-Voltage	-	-	-	yes (0,8 A) opt. 1,5 or 5V	-
Audio Power/Imp. (4 Ohm --> 8 Ohm or 2 x 8 Ohm parallel)	-	-	-	-	3 Watt / 4 W
Wire Connections NEM 652 (R) / NEM 651 (F)	MX681R	MX685R	-	-	-
NEM 651 body connector 6-pole male conn. on decoder (N)	MX681N	-	-	-	-
PluX-Plug 12, 16, or 22-pole male conn. on decoder	-	MX685P16	-	-	MX689P22
MTC-Plug 21-pole female connector on decoder	-	-	MX686D	MX687WD	-
Free wires	MX681	MX685	MX686	MX687V MX687W	MX689
Energy-storage conn. (for 16V or 25V electrolytic to 5000 µF)	-	-	yes (25V)	yes (25V)	yes (16V)

Function decoder with connectors

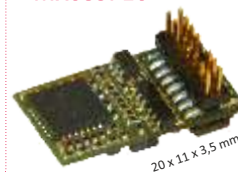
NEM 651 direct

MX681N



PluX-16, -22

MX685P16



21MTC

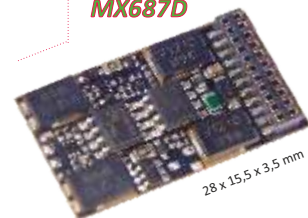
MX686D



SOUND
MX689P22



MX687D



Wired ...

A through-hole version is available within almost all decoder families. With or with plug on wires per free wires (.) NEM 652 (R)

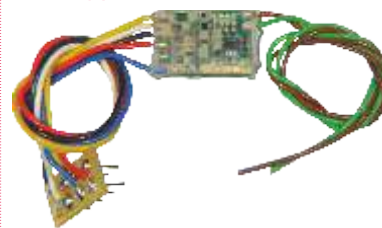


examples:

MX685



MX681R



Comparison table: Accessory decoders

Selection by type of connection

13

Decoder Families >

7 decoder models in all,
in 2 decoder families

Decoder Models>

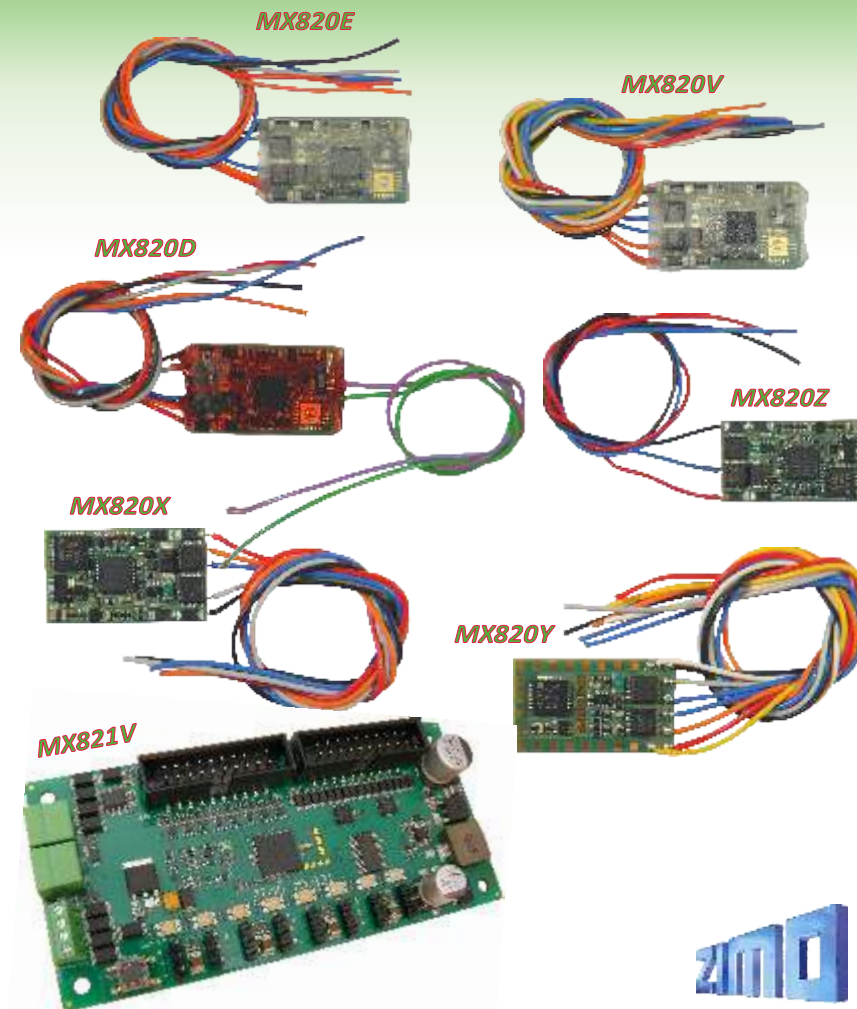
	MX820						MX821
	MX820E	MX820D	MX820V	MX820X	MX820Y	MX820Z	MX821 S/V
Dimensions mm (in.) circuit board (without heat shrink tubing)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 3 (.75 x .45 x .1)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)	90 x 50 x 12 (3.6 x 2 x .05)
Continuous Current Sum of all outputs	1.0 A	1.0 A	1.0 A	1.0 A	1.0 A	1.0 A	-
Switch Outputs also usable for two lamps	1	1	2	1	2	-	-
Inputs control circuits or location signals	2	2	4	2	4	-	0/16
Light Output each will drive one LED/ lamp @100 mA	-	-	-	8	16	16	0/16
Servo/Logic level output also for Multiplex Signal	-	-	-	-	-	-	8
Servo Low-Voltage 5 or 6 V	-	-	-	-	-	-	yes
Audio Power/Imp. (4 Ohm --> 8 Ohm or 2 x 8 Ohm parallel)	-	-	-	-	-	-	-
Wiring loose wires with no connector	5 wires	7 wires	7 wires	5 wires	7 wires	3 wires	screw term., pin conn.
Energy storage conn.	-	-	-	-	-	-	-

Single-
switch (E)

Sealed
version (D)

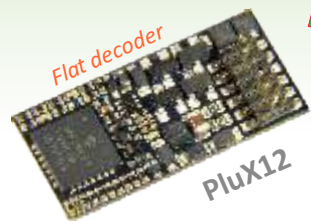
Two
switches (V)

8 or 16 Light outputs (LEDs)
+ 1 switch + 2 switches
no



MX600

H0, ... (NON SOUND)

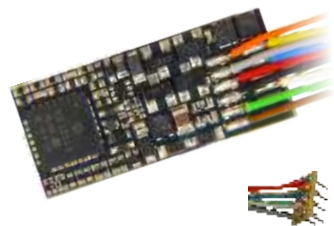


MX600P12

NEM 658
directly
on decoder

DCC + RailCom, DC-analog
25 x 11 x 2 mm 1 x .43 x .08 in
0,8 A motor, total (peak 1,5 A)
4 function outputs

*The budget-priced decoder,
with full feature set*



MX600
wires only

MX600R

NEM 652
on wires

MX616

N, H0e, TT, ... (NON SOUND)



MX616N

NEM 651
directly
on decoder

DCC + RailCom, DC-analog
8 x 8 x 2 mm .32 x .32 x .08 in
0,7 A motor, total (peak 1,5 A)
6 function outputs



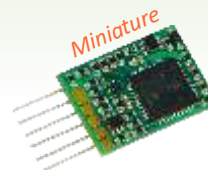
MX616
wires only

MX616R
NEM 652
on wires

MX616F
NEM 651
on wires

MX617

N, H0e, TT, ... (NON SOUND)



MX617N

NEM 651
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog
13 x 9 x 2,6 mm .5 x .35 x .1 in
0,8 A motor, total (peak 1,5 A)
6 function outputs



MX617
wires only

MX617R
NEM 652
on wires

MX617F
NEM 651
on wires

MX618

N, H0e, TT, ... (NON SOUND)



MX618N18

RCN-118
directly
on decoder

DCC + RailCom, DC-analog, MM
15 x 9,5 x 2,8 mm .6 x .38 x .11 in
0,7 A motor, total (peak 1,5 A)
4 function outputs
4 logic level outputs for more
functions, servo control line or SUSI

No version with wires available

MX623

TT, H0, ... (NON SOUND)



MX623P12

NEM 658
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog

20 x 8,5 x 2,5 mm .8 x .33 x .1 in

0,8 A motor, total (peak 2,5 A)

4 function outputs

2 logic level outputs for more functions, servo control line or SUSI



MX623
wires only



MX623R
NEM 652
on wires



MX623F
NEM 651
on wires



MX630

H0, 0m, ... (NON SOUND)



MX630P16

NEM 658
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog

20 x 11 x 3,5 mm .8 x .43 x .14 in

1,0 A motor, total (peak 2,5 A)

6 function outputs

2 logic level outputs for more functions, servo control line or SUSI



The bestseller



MX630
wires only



MX630R
NEM 652
on wires



MX630F
NEM 651
on wires



MX633

H0, 0m, ... (NON SOUND)



MX633P22

NEM 658
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog

22 x 15 x 3,5 mm .9 x .6 x .14 in

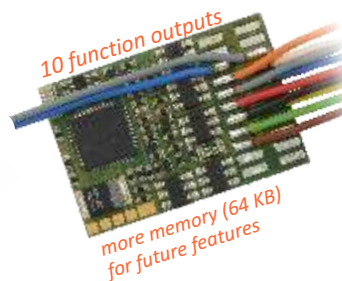
1,2 A motor, total (peak 2,5 A)

10 function outputs

(„only“ 9 function outputs on PluX-22 available)

2 logic level outputs for more functions, servo control line or SUSI

direct connection for external energy storage



10 function outputs

more memory (64 KB)
for future features



MX633
wires only



MX633R
NEM 652
on wires

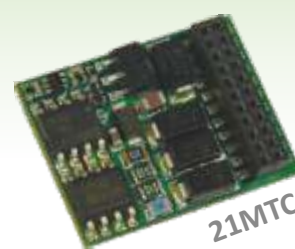


MX633F
NEM 651
on wires



MX634

H0, 0m, ... (NON SOUND)



MX634P

MTC directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog

20,5 x 15,5 x 3,5 mm .8 x .62 x .14 in

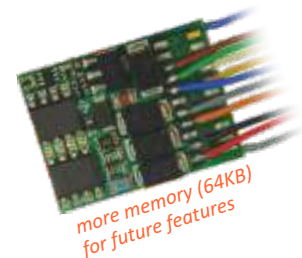
1,2 A motor, total (peak 2,5 A)

6 function outputs

(2 of them - FA3, FA4 - switchable to logic level)

2 logic level outputs for more functions, servo control line or SUSI

direct connection for external energy storage



more memory (64KB)
for future features



MX634
wires only



MX634R
NEM 652
on wires



MX634F
NEM 651
on wires



MX632

phased-out type, replaced by H0, 0m, 0, ... (NON SOUND)



MX632D

MTC directly on decoder

MX632C

MTC directly on decoder

21MTC

DCC + RailCom, DC-analog, MM, AC-analog

28 x 15,5 x 3,5 mm 1.1 x 0,62 x .14 in

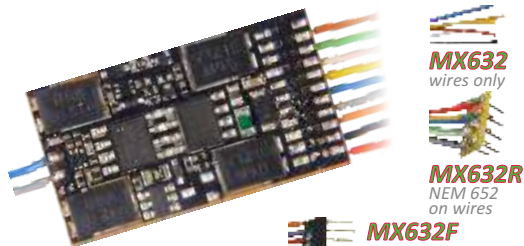
1,6 A motor, total (peak 2,5 A)

8 function outputs

(2 of them - FA3, FA4 - at C-type as logic levels)

2 logic level outputs for more functions, servo control line or SUSI

direct connection for external energy storage



MX632
wires only

MX632R
NEM 652
on wires

MX632F
NEM 651
on wires

MX632V, MX632W

variations with low voltage 1,5V resp. 5V



MX635

H0, 0m, 0, ... (NON SOUND)



MX635P22

NEM 658
directly on decoder

CAD Layout
(no photo)

PluX22

MX635VP, MX632WP

variations with low voltage 1,5V resp. 5V

DCC + RailCom, DC-analog, MM, AC-analog

26 x 15 x 3,5 mm 1 x .6 x .14 in

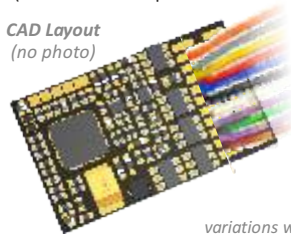
1,8 A motor, total (peak 2,5 A)

10 function outputs

2 logic level outputs for more functions, servo control line or SUSI

direct connection for external energy storage
(allowed GoldCap modules with more than 5000 µF also)

CAD Layout
(no photo)



MX635
wires only

MX635R
NEM 652
on wires

MX635V, MX632W

variations with low voltage 1,5V resp. 5V



MX636

H0, 0m, 0, ... (NON SOUND)

still no photo

21MTC

MX636D

MX636C

MTC directly on decoder

MX636VD, MX636WD

with low voltage 1,5V resp. 5V

DCC + RailCom, DC-analog, MM, AC-analog

26 x 15 x 3,5 mm 1 x .6 x .14 in

1,8 A motor, total (peak 2,5 A)

8 function outputs

2 logic level outputs for more functions, servo control line or SUSI

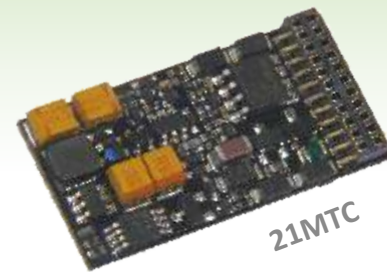
direct connection for external energy storage
(allowed GoldCap modules with more than 5000 µF also)

No version with wires available



MX644

H0, (0) ... (SOUND)



MX644D

MTC directly on decoder

MX644C

MTC directly on decoder

21MTC

DCC + RailCom, DC-analog, MM, AC-analog

30 x 15 x 4 mm 1.2 x .6 x .16 in

1,2 A motor, total (peak 2,5 A)

8 function outputs

(2 of them - FA3, FA4 - on C-type as logic level)

2 logic level outputs for more functions, servo control line or SUSI

function low voltage 5 V (200 mA)

direct connection for external energy storage

3 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels

No version with wires available



MX645

H0, (0) ... (SOUND)



MX645P16

NEM 658
directly
on decoder

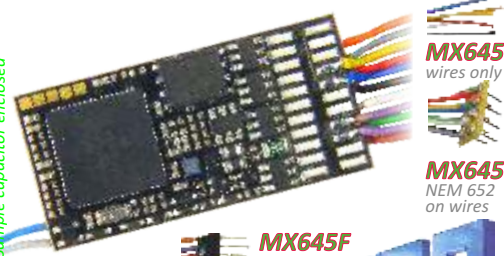
MX645P22

NEM 658
directly
on decoder

PluX16, 22

DCC + RailCom, DC-analog, MM, AC-analog
30 x 15 x 4 mm **1.2 x .6 x .16 in**
1,2 A Motor, total (peak 2,5 A)
10 function outputs and additionally
2 logic level outputs for more functions,
 servo control line or SUSI
 function low voltage 5 V (200 mA)
 direct connection for external energy storage
3 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels

Sample capacitor enclosed



MX645
wires only

MX645R
NEM 652
on wires

MX645F
NEM 651
on wires



MX648

N, TT, H0e, H0, ... (SOUND)



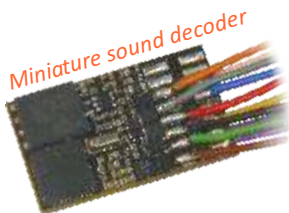
Miniature sound decoder

PluX16

MX648P16

NEM 658
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog
20 x 11 x 4 mm **.8 x .43 x .16 in**
0,8 A motor, total (peak 1,5 A)
6 function outputs
 („only“ 4 function outputs on PluX-16 available)
2 logic level outputs for more functions,
 servo control line or SUSI
1 Watt audio, 8 Ohm, 32 Mbit, 6 channels



Miniature sound decoder

MX648
wires only

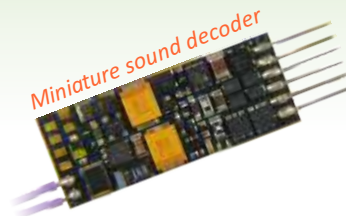
MX648R
NEM 652
on wires

MX648F
NEM 651
on wires



MX649

N, TT, H0e, H0, ... (SOUND)



Miniature sound decoder

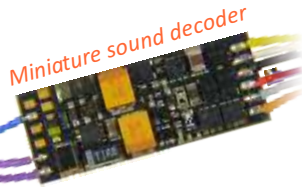
MX649N

NEM 651
directly
on decoder

MX649L

NEM 651
angled
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog
23 x 9 x 4 mm **.9 x .35 x .16 in**
0,7 A motor, total (peak 1,5 A)
4 function outputs
2 logic level outputs for more functions,
 servo control line or SUSI
1 Watt audio, 8 Ohm, 32 Mbit, 6 channels



Miniature sound decoder

MX649
wires only

MX649R
NEM 652
on wires

MX649F
NEM 651
on wires



MX658

N, H0e, TT, ... (SOUND)



Next18

MX658N18

RCN-118 (NEM 662)
directly on decoder

DCC + RailCom, DC-analog, MM, AC-analog
25 x 10,5 x 4 mm **.95 x .4 x .16 in**
0,8 A motor, total (peak 1,5 A)
4 function outputs
2 logic level outputs for more functions,
 servo control line or SUSI
1 Watt audio, 8 Ohm, 32 Mbit, 6 channels

No version with wires available



Adapter Boards ... for decoders with PluX-22 interface

with PluX-22 connector and 30 solder pads
for the locomotive wiring

with ZIMO Sound decoder plugged-in
(ADAPLU + MX645P22):

1,5 A motor (peak 2,5 A)

9 function outputs

2 logic level outputs (Servo, SUSI)

direct connection for external energy storage
(allowed GoldCap modules with more than 5000 µF also)

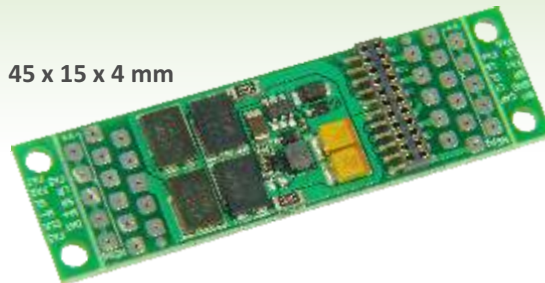
3 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels

with ZIMO Non-sound decoder plugged-in
(ADAPLU + MX633P22 or MX635P22):

as above, but without sound

ADAPLU 45 x 15 x 4 mm

Separate rectifier
for power increase



Types ►

ADAPLU

normal version

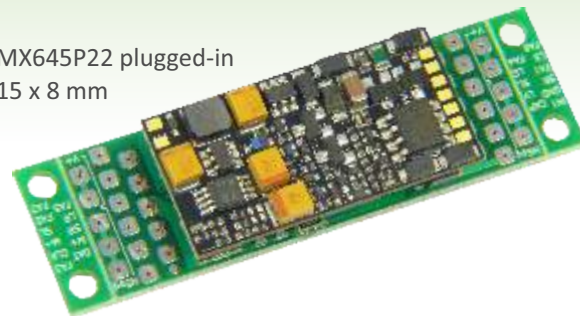
ADAPLU15

1,5V low voltage

ADAPLU50

5V low voltage for functions

with MX645P22 plugged-in
45 x 15 x 8 mm



A Sound decoder for „small“ Large scale locos !

with PluX-22 connector and **24** solder pads
for the locomotive wiring

with ZIMO Sound decoder plugged-in
(ADAPUS + MX645P22):

1,5 A motor (peak 2,5 A)

8 functions outputs

2 function outputs

2 logic level outputs (Servo, SUSI)

direct connection for external energy storage

3 Watt Audio, 4 - 8 Ohm, 32 Mbit, 6 channels

ADAPUS 71 x 18 x 4 mm



Types ►

ADAPUS

normal version

ADAPUS15

1,5V low voltage

ADAPUS50

5V low voltage for functions

mit MX645P22 plugged-in
71 x 18 x 8 mm



Exchange decoder for US models (H0)

... for decoders with 21MTC interface

with 21MTC connector and **28** solder pads
for the locomotive wiring

with ZIMO Sound decoder plugged-in
(ADAMTC + MX645P22):

1,8 A motor (peak 2,5 A)

8 function outputs

2 logic level outputs (Servo, SUSI)

direct connection for external energy storage
(allowed GoldCap modules with more than 5000 μ F also)

3 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

with ZIMO Non-sound decoder plugged-in
(ADAMTC + MX634D or MX636D):

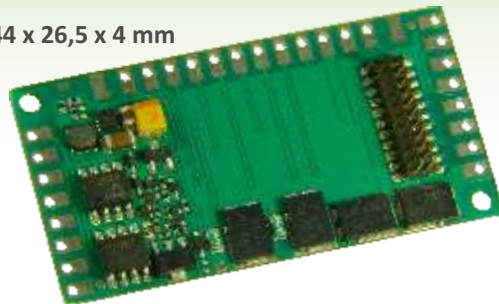
as above, but without sound

as above,
but with **28 screw terminals**
(instead of solder pads)

ADAMTC

44 x 26,5 x 4 mm

Separate rectifier
for increase of power



with MX634C oder MX644C plugged in
44 x 26,5 x 6 mm



Types ►

ADAMTC

Normal version

ADAMTC15

1,5 V low voltage

ADAMTC50

5 V low voltage for functions

ADAMKL with screw terminals

44 x 26,5 x 12 mm

Separate rectifier
for more power of the
combination (1.8 A)



with
MX634C oder MX644C
plugged-in
44 x 26,5 x 12 mm

Types ►

ADAMKL

Normal version

ADAMKL15

1,5V low voltage

ADAMKL50

5V low voltage for functions

A Sound decoder for „small“ Large scale locos !

MX681

function decoder (NON SOUND)
a variation of the loco decoder MX621



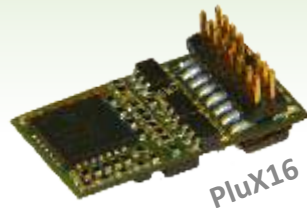
MX681N

NEM 651
directly
on decoder

DCC + RailCom, DC-analog, MM
12 x 8,5 x 2,2 mm .5 x .33 x .09 in
0,7 A total current
6 function outputs

MX685

function decoder (NON SOUND)
a variation of the loco decoder MX630



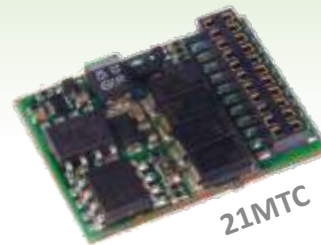
MX685P16

NEM 658
directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog
20 x 11 x 3,5 mm .8 x .43 x .14 in
1,0 A total current
8 function outputs
2 logic level outputs for more
functions, servo control line or SUSI

MX686

function decoder (NON SOUND)
a variation of the loco decoder MX631 or MX634



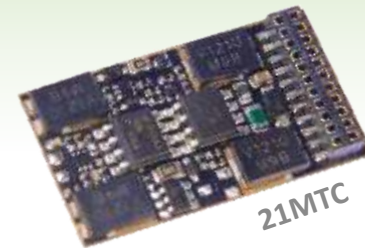
MX686D

MTC directly
on decoder

DCC + RailCom, DC-analog, MM, AC-analog
20,5 x 15,5 x 3,5 mm .8 x .62 x .14 in
1,2 A total current
8 function outputs
2 logic level outputs for more
functions, servo control line or SUSI
direct connection for external energy storage

MX687

function decoder (NON SOUND)
a variation of the loco decoder MX632 (later MX636)



MX687WD

MTC directly
on decoder
low voltage 5V

DCC + RailCom, DC-analog, MM, AC-analog
28 x 15,5 x 3,5 mm 1.1 x .62 x .14 in
1,2 A total current
8 function outputs
2 logic level outputs for more
functions, servo control line or SUSI
direct connection for external energy storage



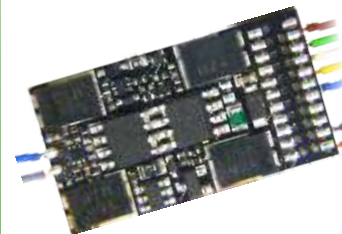
MX681
only wires



MX685
only wires



MX686
only wires



MX687V
only wires

MX687W
only wires

MX687V, MX687W
variations with low voltage 1,5V respectively 5V

MX688

function decoder (NON SOUND)
a variation of the loco decoder MX618



MX688N18

RCN-118 (NEM 662)
directly
on decoder

MX689

function decoder (SOUND)
a variation of the loco decoder MX645
currently not available

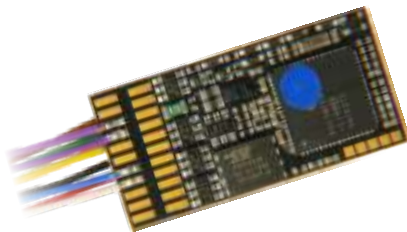


MX689P22

NEM 658(22 pin)
directly on decoder

DCC + RailCom, DC-analog, MM
15 x 9,5 x 2,8 mm .6 x .38 x .11 in
0,7 A total current
6 function outputs
2 logic level outputs for more
functions, servo control line or SUSI

DCC + RailCom, DC-analog, MM, AC-Analog
30 x 15 x 4 mm 1.2 x .6 x .16 in
1,2 A total current
8 function outputs
2 logic level outputs for more
functions, servo control line or SUSI
direct connection for external energy storage
Low voltage for functions 5V (200 mA)



ZIMO Sound decoder und adapter boards *individual*



Customized loco decoder for Roco N scale Taurus



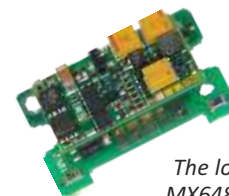
Customized loco decoder for Fleischmann N scale Re 460

Besides the standard products
many special solutions are
being developed for loco
manufacturers.

In many cases ZIMO
manufactures customized
decoders (frequently used in N
scale because of lack of space),
in other situations ZIMO
produces adapter boards,
which contain lighting, energy
storage, micro motors for
pantographs, etc.



Loco adapter board for a swedish „Class Du“ with sound
decoder MX644 (MTC interface) plugged-in. The board includes
energy storage containing 6 Tantalum capacitors.



The loco board with
MX648P16 plugged-in
for Fleischmann „Berg“ Loco (BR 98)

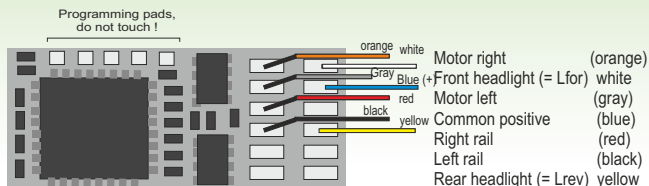


Connection diagrams

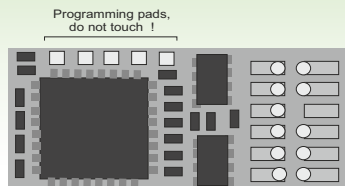
A selection of decoders with wires or PluX connectors

MX623

MX623 Top View, wired side



MX623 Top View, pin-out (PluX-12)



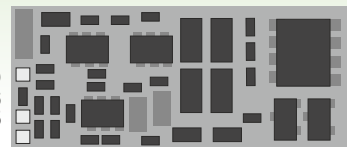
Motor right
Motor left
Right rail
Left rail
Function outputs
Function outputs

Lfor
Gem. Pluspol (+)
--- (Index)
Lrev
FO1 FO3
FO2 FO4

FO3, Fo4 are logic level outputs !

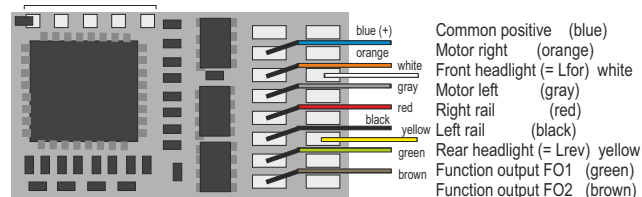
GROUND
SUSI Clock or Servo 2, FO6
SUSI Data or Servo 1, FO5

MX623 Bottom View

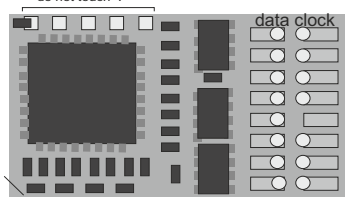


MX630

MX630 Top View, wired side

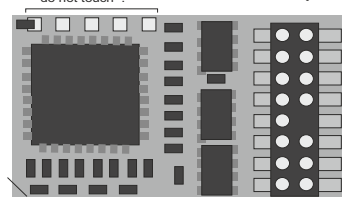


MX630 Top View, pin-out



SUSI, Servo's (2, 1) or FO6, FO5
Common pos. (+) GROUND
Motor right Lfor
Motor left Common pos. (+)
Right rail --- (Index)
Left rail Lrev
Function output FO1 FO3
Function output FO2 FO4

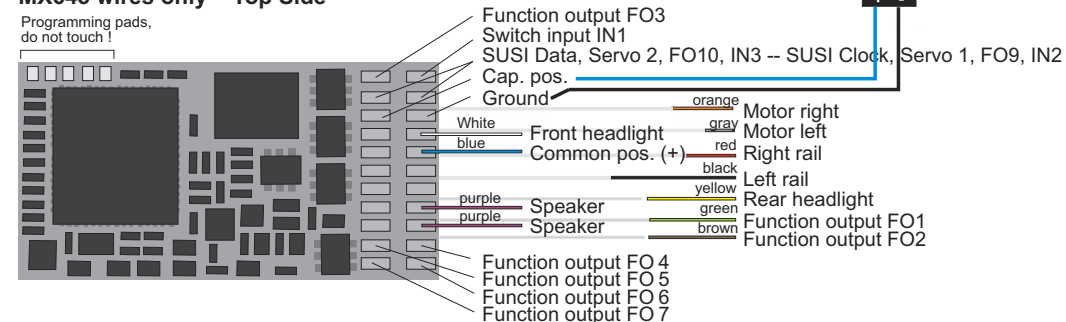
MX630P16 (with PluX16)



SUSI, Servo's (2, 1) or FO6, FO5
Common pos. (+) GROUND
Motor right Front light (= Lfor)
Motor left Common pos. (+)
Right rail --- (Index)
Left rail Rear light (= Lrev)
Function output FO1 FO3
Function output FO2 FO4

MX645

MX645 wires only Top Side

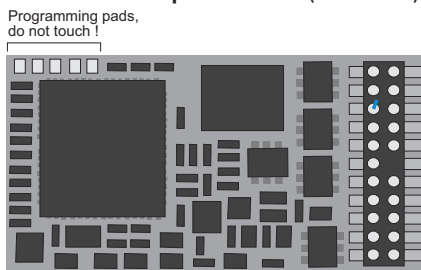


The SUSI outputs can alternatively be used as servo outputs:

>220 uF
20 V

MX645P22 Top Side

(with PluX22)



Function output FO3
SUSI Data, Servo2, FO10, IN3
Capacitor positive
Motor right
Motor left
Right rail
Left rail
Function output FO1
Function output FO2
Function output FO5
Function output FO7

The SUSI outputs can alternatively be used as servo outputs:

Switch input IN1
SUSI Clock, Servo1, FO9, IN2
Ground
Front headlight
Common positive (+)
--- (Index)
Rear headlight
Speaker
Speaker
FO4
FO6

Function output FO8

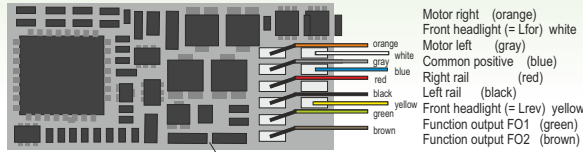


MX600
MX621

MX600, MX600R Wire side, top

(single-layer board)

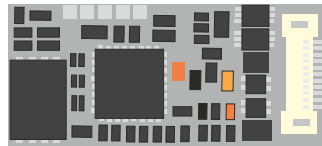
FO3 and FO4 on the backside are not implemented / usable



Makeshift ground terminal if required between the diodes and the capacitor

MX658N18 Plug Side (Next 18)

MX658
MX622

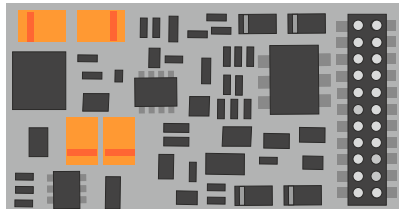


Left track
Motor left
Fu-Output FO2
SUSI (Data) or FO4
GROUND
+ Positive
SUSI (Clock) or FO3
Speaker
Rear headlight Lr
Right rail
Left rail
Front headlight Lf
Speaker
+ Positive
GROUND
SUSI (Clock) or FO3
Fu-Output FO1
Motor right
Right rail

Note FO3, FO4:
are logic level Fu-Outputs
on the SUSI pins, when
CV #124, Bit 7 = 1

MX644D, C Top View (with 21-pin „MTC“ connector)

MX644



+ 5 V (200 mA)
Function output FO3
Function output FO2
Function output FO1
Common positive
Capacitor negative
Motor 1
Motor 2
GROUND
Left rail
Right rail

GROUND
Speaker
Speaker
Front headlight (= Lfor)
Rear headlight (= Lrev)
SUSI Data (FO8, Servo 2)
SUSI Clock (FO7, Servo 1)
Function output FO4
Function output FO5
Function output FO6
Switch input

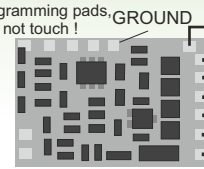
FO3 and FO4 on the MX644C are logic level outputs, but "normal" outputs on the MX644D.

MX621, MX621R, MX621F Connection Side

(= where the wires are soldered to !)

Solder pads

Function output FO1
Function output FO2



Wires

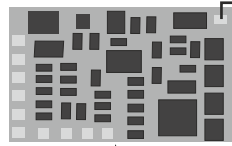
Positive (blue)
Motor (orange)
Motor (gray)
Rail (red)
Rail (black)
Lfor (white)
Lrev (yellow)

MX622, MX622R, MX622F Connection Side

(= where the wires are soldered to !)

Solder pads

Function output FO2
Function output FO1
Positive for "SUSI" or capacitor
"SUSI" CLOCK or FO3
"SUSI" DATA or FO4
GROUND



Wires

Positive (blue)
Motor (orange)
Motor (gray)
Rail (red)
Rail (black)
Lfor (white)
Lrev (yellow)

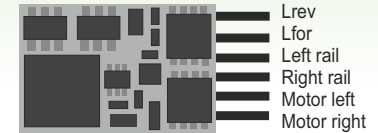
Programming pads,
do not touch !

MX621N (= MX621 with 6-pin plug on board)

Pin layout also valid for: MX616N, MX617N

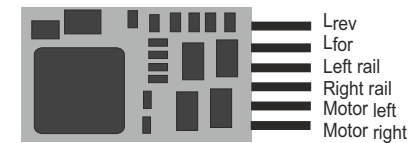
View on back side to pins

(this is also the correct installation position)



MX620N or MX622N (with 6-pin plug on board) Controller Side

(this is also the correct installation position !)

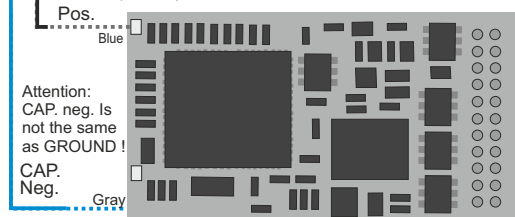


Capacitor as back-up power.

(If not mounted on loco board and connected via plug)

(Is the same
as common
positive)

MX644D, C Bottom View



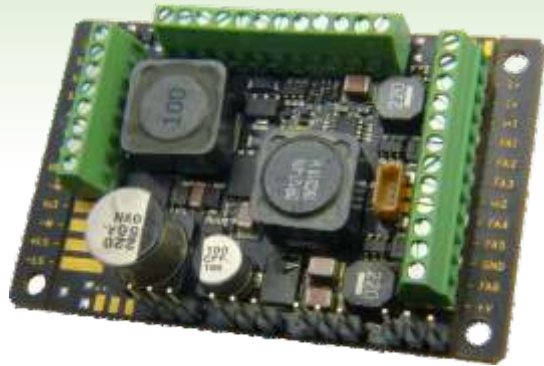
Attention:
CAP. neg. Is
not the same
as GROUND !
CAP.
Neg.

Attention:
There are engines
where the decoder
must be plugged in
normal (with the side
top up) while on others
it must be inserted
upside down.



MX695KN

Large scale decoder (NON SOUND) with screw terminals



DCC + RailCom, DC-analog, MM, AC-analog
50 x 40 x 13 mm (without break-off plates) **2 x .1.6 x .5 in**
6 A motor, total (peak 10 A)
14 function outputs
1 smoke fan connector
3 gate inputs
4 complete servo outputs (control line, minus, 5V)
3 low voltage function outputs
 (5V, 10V, variable: 1,5V to track voltage)
 SUSI (with 4 pin plug)
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)

MX699KS

Large scale decoder (SOUND) with screw terminals



DCC + RailCom, DC-analog, MM, AC-analog
50 x 40 x 13 mm (without break-off plates) **2 x .1.6 x .5 in**
6 A motor, total (peak 10 A)
8 function outputs
2 smoke fan outputs
4 gate inputs
4 complete servo control outputs (control line, minus, 5V)
2 low voltage function outputs (5V, 10V)
 SUSI (with 4 pin plug)
3 SuperCaps (3F each) as internal energy storage
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)
10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX699KV

Large scale decoder (SOUND) with screw terminals



DCC + RailCom, DC-analog, MM, AC-analog
50 x 40 x 13 mm (without break-off plates) **2 x .1.6 x .5 in**
6 A motor, total (peak 10 A)
15 function outputs
2 smoke fan outputs
4 gate inputs
4 complete servo control outputs (control line, minus, 5V)
3 low voltage function outputs
 (5V, 10V, code switch adjustable 1,5 - 6,5 - 14 - 19V)
 SUSI (with 4 pin plug)
3 SuperCaps (3F each) as internal energy storage
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)
10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX699LS, -LLS

Large scale decoder (SOUND) with pin connectors

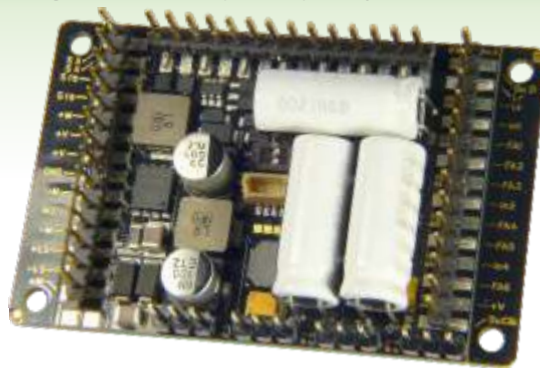


Pin connectors standard version (MX699LS and MX699LV)
length 6 mm above socket (= 10 mm above board)
Special version: MX699LLS und MX699LLV
length 12 mm above socket (= 16 mm above board)

- DCC + RailCom, DC-analog, MM, AC-analog
- 50 x 40 x 13 mm** (without break-off plates) **2 x .1.6 x .5 in**
- 6 A** motor, total (peak 10 A)
- 8** function outputs
- 2** smoke fan outputs
- 4** gate inputs
- 4** complete servo control outputs (control line, minus, 5V)
 - 2** low voltage function outputs (5V, 10V)
 - SUSI (with 4 pin plug)
- 3** SuperCaps (3F each) as internal energy storage
direct connection for external energy storage
(capacitors, GoldCaps or battery-switch)
- 10 Watt** audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX699LV, -LLV

Large scale decoder (SOUND) with pin connectors



- DCC + RailCom, DC-analog, MM, AC-analog
- 50 x 40 x 13 mm** (without break-off plates) **2 x .1.6 x .5 in**
- 6 A** motor, total (peak 10 A)
- 15** function outputs
- 2** smoke fan outputs
- 4** gate inputs
- 4** complete servo control outputs (control line, minus, 5V)
 - 3** low voltage function outputs (5V, 10V, code switch adjustable 1,5 - 6,5 - 14 - 19V)
 - SUSI (with 4 pin plug)
- 3** SuperCaps (3F each) as internal energy storage
direct connection for external energy storage
(capacitors, GoldCaps or battery-switch)
- 10 Watt** audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX699LM

25

Large scale decoder (SOUND) for Märklin interface

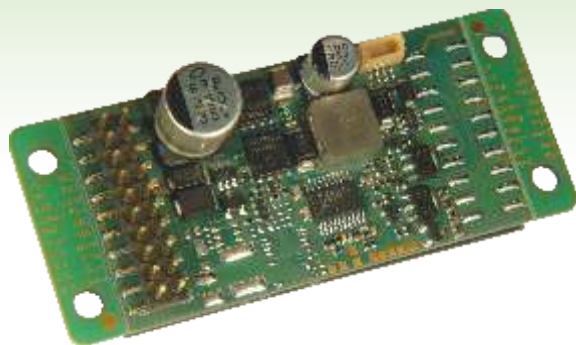


as MX699LV, with pin connector (long side) bended down in order to keep it accessible when decoder is inserted in Märklin connector.

- DCC + RailCom, DC-analog, MM, AC-analog
- 50 x 40 x 13 mm** (without break-off plates) **2 x .1.6 x .5 in**
- 6 A** motor, total (peak 10 A)
- 15** function outputs
- 2** smoke fan outputs
- 4** gate inputs
- 4** complete servo control outputs (control line, minus, 5V)
 - 3** low voltage function outputs (5V, 10V, code switch adjustable 1,5 - 6,5 - 14 - 19V)
 - SUSI (with 4 pin plug)
- 3** SuperCaps (3F each) as internal energy storage
direct connection for external energy storage
(capacitors, GoldCaps or battery-switch)
- 10 Watt** audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX696N

Large scale decoder (NON SOUND)



DCC + RailCom, DC-analog, MM, AC-analog
55 x 29 x 15 mm (without break-off plates) **2.2 x 1.1 x .6 in**
4 A motor, total (peak 10A)
8 function outputs
1 smoke fan connector
3 gate inputs
4 servo outputs (+ 6V low voltage total)
2 low voltage function outputs
 (6V, 10V)
 SUSI (with 4 pin plug)
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)



MX696S

Large scale decoder (SOUND) slim design



DCC + RailCom, DC-analog, MM, AC-Analog
55 x 29 x 15 mm (without break-off plates) **2.2 x 1.1 x .6 in**
4 A motor, total (peak 10A)
8 function outputs
1 smoke fan connector
3 gate inputs
4 servo control outputs (+5V external needs to be provided)
1 low voltage function output (10V)
 SUSI (with 4 pin plug)
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)
10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels



MX696V

Large scale decoder (SOUND) slim design



DCC + RailCom, DC-analog, MM, AC-Analog
55 x 29 x 15 mm (without break-off plates) **2.2 x 1.1 x .6 in**
4 A motor, total (peak 10A)
14 function outputs
1 smoke fan connector
3 gate inputs
4 servo outputs (4 control lines, +5V from variable low voltage)
2 low voltage function outputs
 (10V, variabel 1,5V to track voltage)
 SUSI (with 4 pin plug)
 direct connection for external energy storage
 (capacitors, GoldCaps or battery-switch)
10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels



MX697N

large scale decoder (NON SOUND) for „american interfaces“

No picture available;
MX697N (Large Scale Decoder for american locos
WITHOUT SOUND) produced only on request.

DCC + RailCom, DC-analog, MM, AC-analog

56 x 32 x 21 mm 2.2 x 1.3 x .8 in

4 A motor, total (peak 10A)

10 function outputs

1 smoke fan connector

3 gate inputs

4 servo control outputs (control line, minus, 5V)

3 low voltage function outputs

(5V, 10V, variable 1,5V to track voltage)

SUSI (with 4 pin plug)

direct connection for external energy storage

(17V: capacitors, GoldCaps or battery-switch)

MX697S

large scale decoder (SOUND) for „american interfaces,
usually to insert directly in Bachmann locos



DCC + RailCom, DC-analog, MM, AC-analog

56 x 32 x 21 mm 2.2 x 1.3 x .8 in

4 A motor, total (peak 10A)

10 function outputs

1 smoke fan connector

3 gate inputs

4 servo control outputs (+5V power needs to be provided externally)

1 low voltage function outputs (10V)

SUSI (with 4 pin plug)

direct connection for external energy storage

(17V: capacitors, GoldCaps or battery-switch)

10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX697V

large scale decoder (SOUND) for „american interfaces,
usually to insert directly in Bachmann locos;
with additional connector on top side (parallel to bottom)



DCC + RailCom, DC-analog, MM, AC-analog

56 x 32 x 21 mm 2.2 x 1.3 x .8 in

4 A motor, total (peak 10A)

10 function outputs

1 smoke fan connector

3 gate inputs

4 servo control outputs (control line, minus, 5V)

3 low voltage function outputs

(5V, 10V, variable 1,5V to track voltage)

SUSI (with 4 pin plug)

direct connection for external energy storage

(17V: capacitors, GoldCaps or battery-switch)

10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

Loco Board

designed for use with large scale sound decoders MX699LS, -LV

Three 14 pin sockets and four 3 pin sockets to insert an MX699 decoder

Solder pads for external connections.



62 x 46 x 12 mm
2.4 x 1.8 x .5 in
LOKPL99



Loco Board with decoder MX699LS plugged in

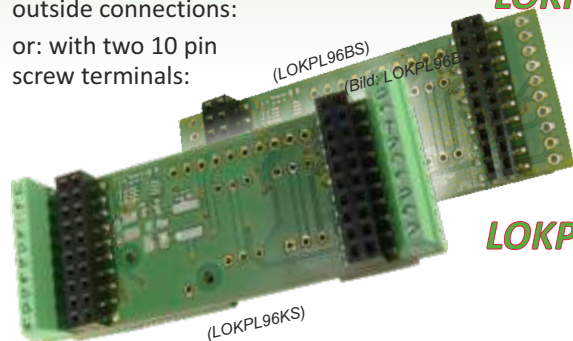


Loco Boards

designed for use with large scale decoder MX696 (all types)

two 20 pin sockets to insert an MX696 decoder and solder pads for all outside connections:

or: with two 10 pin screw terminals:



68 x 26 x 6 mm
2.7 x 1 x .2 in
LOKPL96BS

or:

LOKPL96KS

like LOKPL96BS and -KS but additionally:

LOKPL96LV

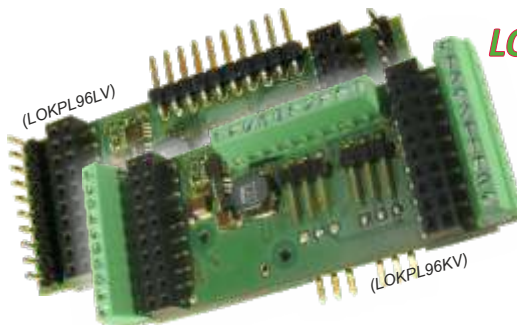
4 complete servo outputs

(control, minus, 5V from own voltage regulator on the LOKPL96)

9 more pin connections for function outputs etc.

or:

LOKPL96KV



(LOKPL96KV)



Loco Boards

designed for use with large scale decoder

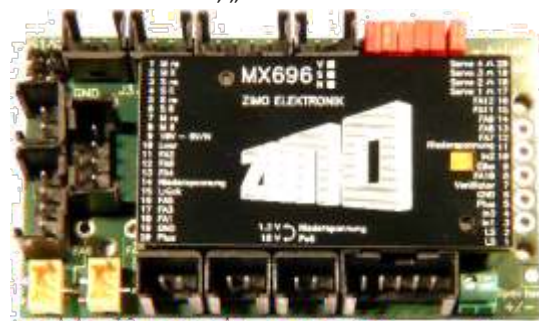
20 pin sockets to insert an MX696 decoder.

75 x 42 x 10 mm
3 x 1.7 x .4 in

LOKPLSHMAL



Connectors compatible with cabling of the HSB Mallet, „Pfiffi“ of Trainline45 Gartenbahnen.



Loco board with decoder MX696S

Original equipment for TrainLine45.



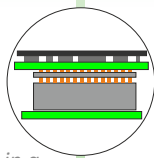
MX696KS

Large scale decoder (with SOUND) made from combination of
LOKPL96KS and **MX696S**

nearly a MX695KS, but slim



placement in a
32 mm boiler



DCC + RailCom, DC-analog, MM, AC-Analog

68 x 29 x 18 mm 2.7 x 1.1 x .7 in

4 A motor, total (peak 10A)

8 function outputs

1 smoke fan connector

1 gate input on clamp (+ 2 as solder pads)

4 servo control outputs on solder pads (5V power needs to be provided externally)

SUSI (with 4 pin plug)

direct connection for external energy storage
(capacitors, GoldCaps or battery-switch)

10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

MX696KV

Large scale decoder (with SOUND) made from combination of
LOKPL96KV and **MX696V**

nearly a MX695KV, but slim



DCC + RailCom, DC-analog, MM, AC-Analog

68 x 29 x 18 mm 2.7 x 1.1 x .7 in

4 A motor, total (peak 10A)

14 function outputs (8 on clamps, 6 as pins)

1 smoke fan connector

3 gate inputs (1 on clamp, 2 as pins)

4 complete servo outputs (control line, minus, 5V)

2 low voltage function outputs

(5V, adjustable 1,5V to track voltage)

SUSI (with 4 pin plug)

direct connection for external energy storage
(capacitors, GoldCaps or battery-switch)

10 Watt audio, 4 - 8 Ohm, 32 Mbit, 6 channels

Large scale individual

Some demands can be fulfilled most easily by little modifications of serial products, e.g. for special energy storage solutions or a train bus which is not fully conformant to the standard.



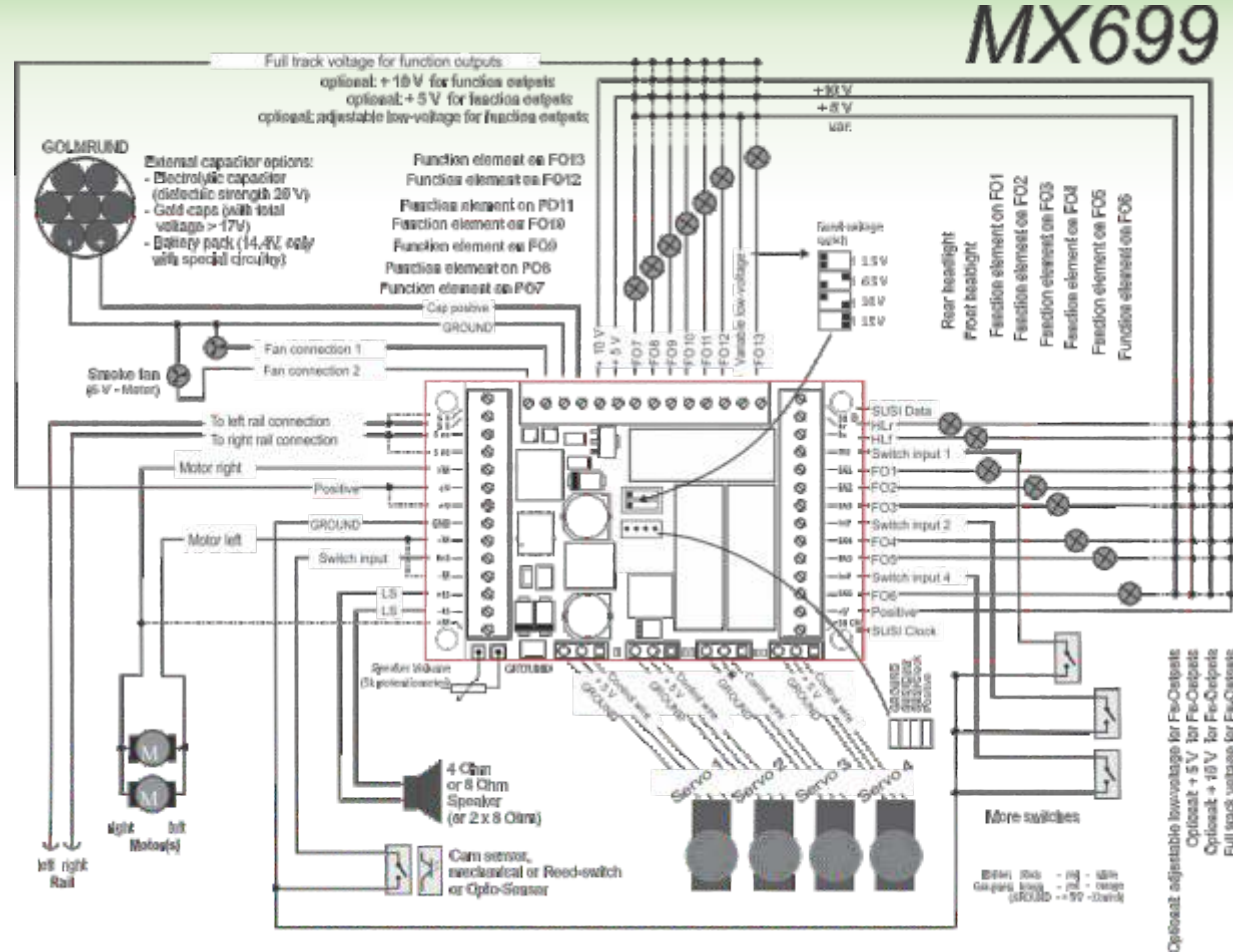
Märklin-LGB G scale „Allegra“ (RhB ABe) after installing supercap energy storage, speaker, and decoder MX695LS.

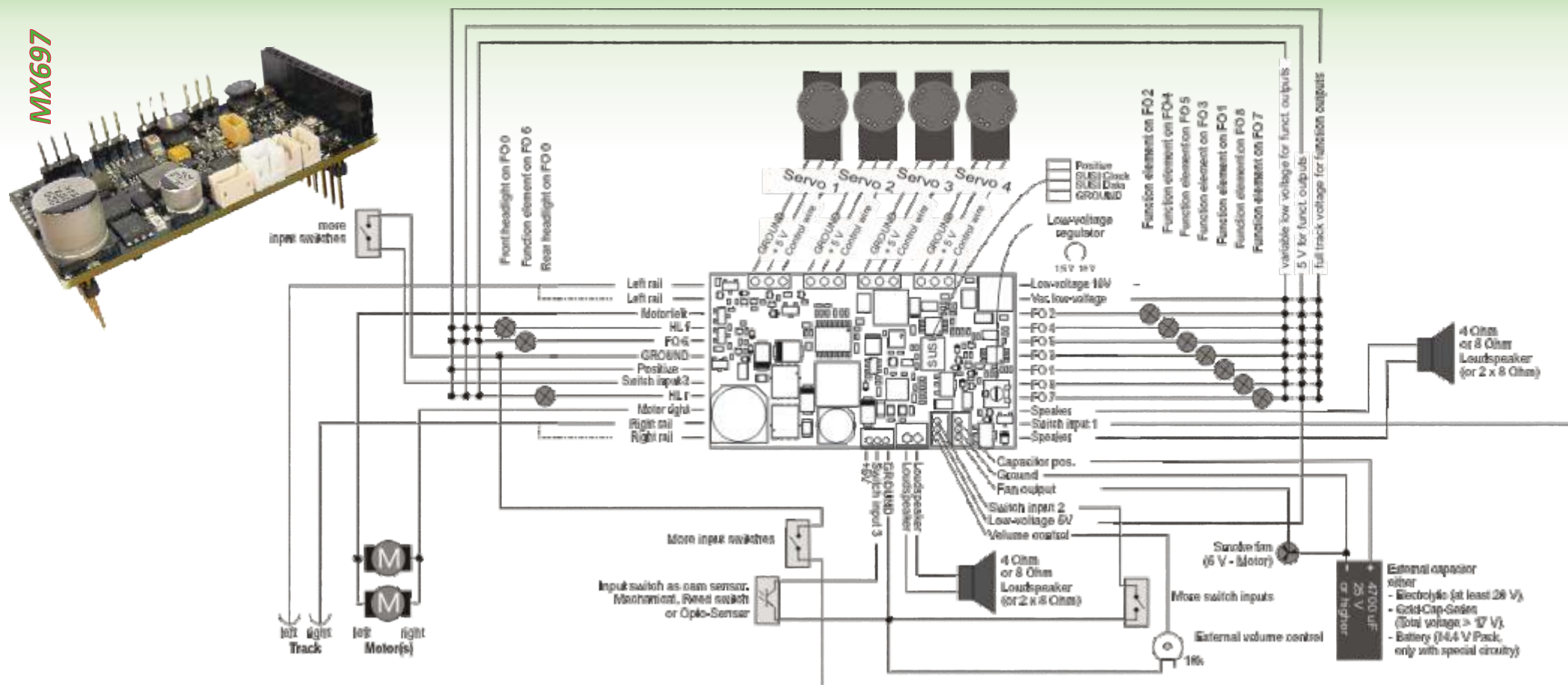


Trainline HSB Mallet, installation of loco board LOKPLSHMAL and inserted Large scale Sound decoder MX696S

Connecting decoders

MX699





MX820_{E, D}

accessory decoder for 1 switch



MX820E
standard
layout,
one-sided
board
assembly

DCC + RailCom

19 x 11 x 2 mm .7 x .4 x .07 in

MX820D with waterproof shrink tube: 24 x 12 x 3 mm

1,0 A total current

1 output for a switch with
double coil drive, motor drive,
EPL drive or a signal with 2 lights

2 inputs for forced switching
or stance contacts



MX820D
same as MX820E,
but with a water-
proof shrinking
tube



MX820_V

accessory decoder for 2 switches



MX820V
as MX820E,
but
two-sided
board
assembly
for 2 output
pairs

DCC + RailCom

19 x 11 x 3 mm .7 x .4 x .1 in

1,0 A total current

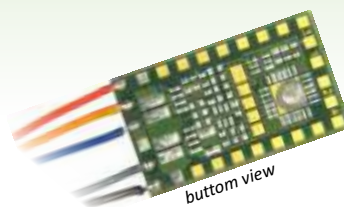
2 outputs for switches with
double coil drive, motor drive,
EPL drive or signals with 2 lights each

4 inputs for forced switching
or stance contacts



MX820_{X, Y}

accessory decoder with light outputs



MX820X
as MX820E,
but with
additional
8 outputs
for signal
lights etc.
on solder pads

bottom view

DCC + RailCom

19 x 11 x 3 mm .7 x .4 x .1 in

1,0 A total current

1 resp. 2 outputs for switch-drives

8 resp. 16 outputs for signal lights
(LEDs or light bulbs up to 100 mA)

4 inputs for forced switching or stance contacts



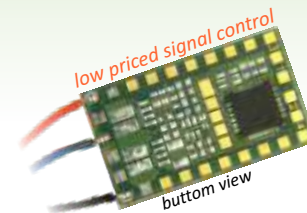
MX820Y
as MX820V,
but with
additional
16 outputs
for signal
lights etc.
on solder pads

Ansicht von unten



MX820_Z

accessory decoder with light outputs



MX820Z
NO „normal“
outputs for
track-switches,
but 16 outputs
for signal
lights etc.
on solder pads

bottom view

DCC + RailCom

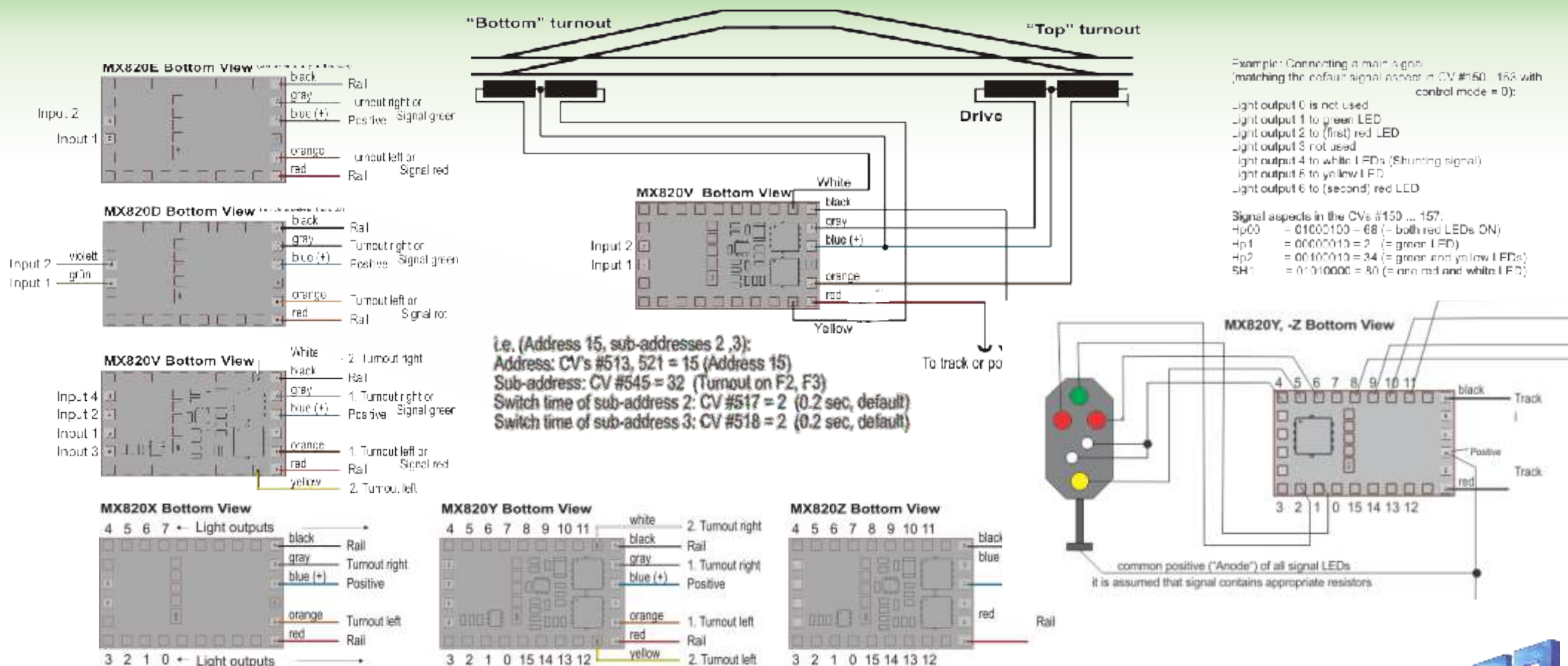
19 x 11 x 3 mm .7 x .4 x .1 in

1,0 A total current

16 outputs for signal lights
(LEDs or light bulbs up to 100 mA)

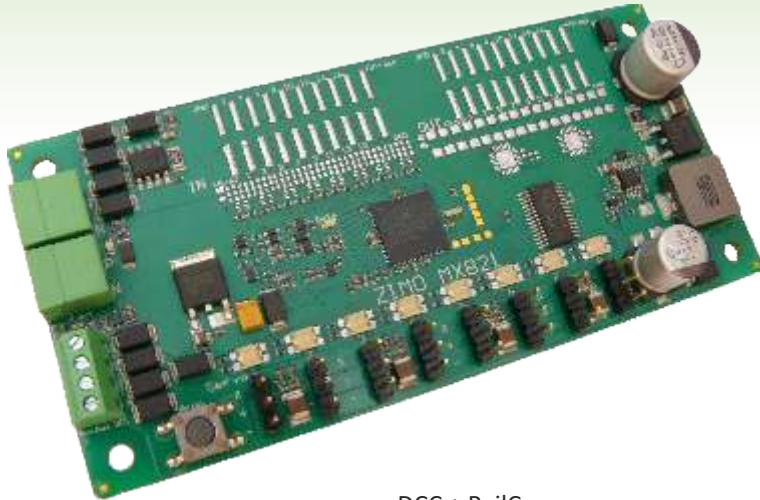


Connecting accessory decoders



MX821S

accessory decoder for 8 servos



DCC + RailCom

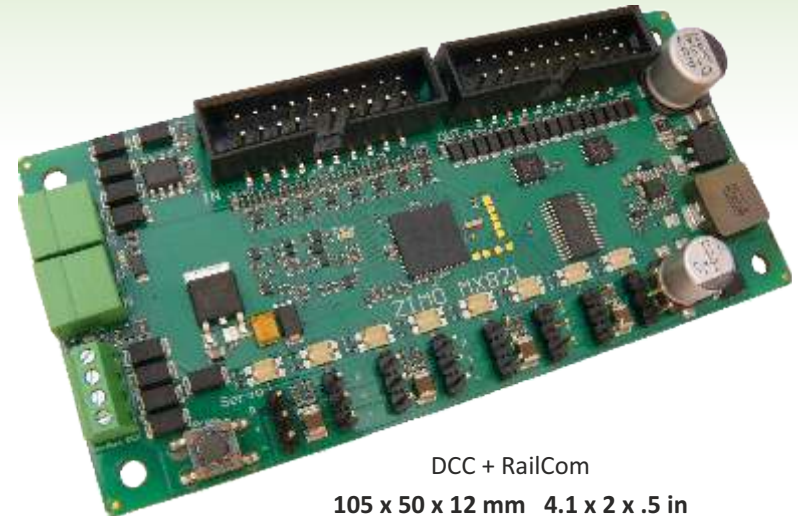
105 x 50 x 12 mm 4.1 x 2 x .5 in

8 complete servo outputs
(control, minus, 5V from own voltage regulator)

low voltage for servo supply
(5 oder 6V, 3A)

MX821V

accessory decoder for 8 servos, 16 inputs and 16 outputs



DCC + RailCom

105 x 50 x 12 mm 4.1 x 2 x .5 in

8 complete servo outputs
(control, minus, 5V from own voltage regulator)

low voltage for servo supply and
16 loads at the outputs
(5 oder 6V, 3A)

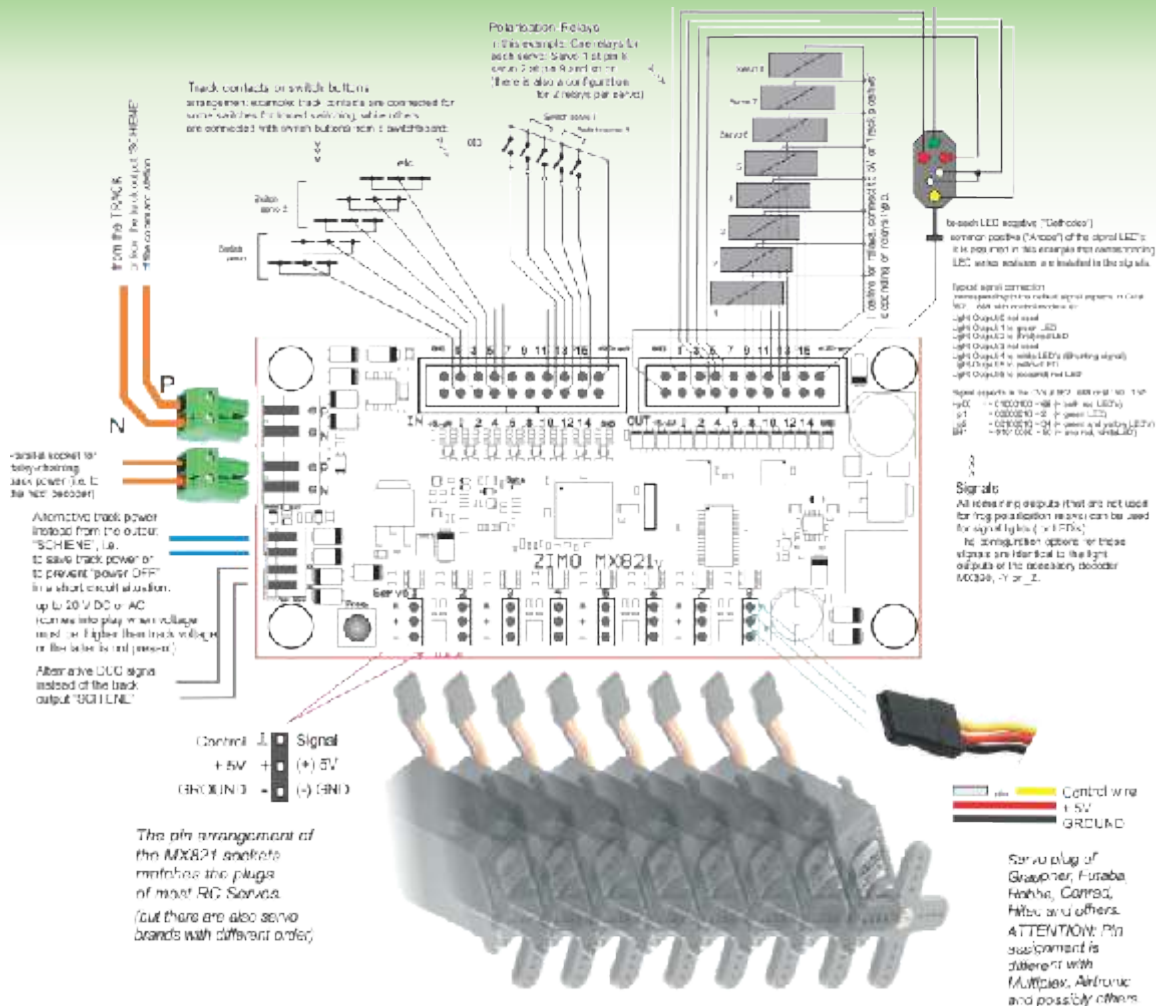
16 inputs for forced switching or
stance contacts

16 outputs for relays or
or signal lights

Connecting accessory decoders MX821

35

MX821S as MX821V,
but without in- and outputs.



ZIMO accessory decoders MX820 und Mx821

Three methods for addressing:

- 1) The address programming (= allocating the requested accessory address 1...511) is normally done with "Service mode" programming at the command station's programming track output, which allows only one decoder to be connected at the time.
- 2) If the decoder is not yet installed in the layout, or is at least easily accessible, it can also be programmed with a new address using the button on the MX821. After the decoder is connected and powered up, press the button until the servo LED's change from red (or green) to orange. The decoder is now in the "address learn" (configuration) mode waiting for the next switch command.
- 3) This is a new feature of ZIMO accessory decoders introduced in 2013 (which includes the MX820, MX821...with software versions from September 2013). It is typically used when decoders get installed without first changing the delivery address 3 to a unique address, which happens quite frequently.

The „synchronous software update“:

A distinctive feature of the ZIMO accessory decoders is the „synchronous update“, which takes into account that accessory decoders are usually installed permanently in the layout and should preferably remain there during the update.

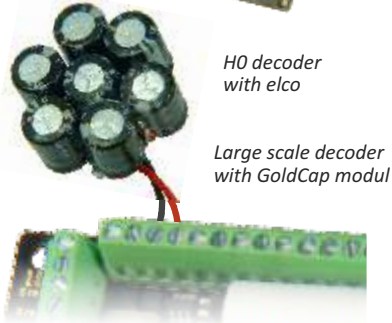
For the synchronous (simultaneous) update of all accessory decoders, connect the decoder update module MXULFA to the track (power bus) in place of the DCC command station and start the special synchronous software update procedure. The MXULFA searches for any accessory decoders (suitable for the synchronous update) and subsequently the update starts.

Energy storage for ZIMO decoders

Capacitor-Assortments and ready-to-use-modules



H0 decoder
with elko



Large scale decoder
with GoldCap modul

Energy storage can be connected to the decoder . . .

- + to enable driving over un-energized tracks and turnout frogs,
- + to enable interference-free sound reproduction (the most important point in practice),
- + to reduce decoder heat, usually produced by low resistance motors,
- + to compensate for energy losses due to HLU and RailCom gaps.

Many ZIMO decoders (see decoder summary and descriptions) are equipped with a „direct connection for external energy storage“, in which case electrolytic, tantalum or Goldcap capacitors can be connected to the appropriate pins without further electronic circuits. For other decoders (especially miniature types) additional components are needed. The following ranges of capacitors (see on the right) are available at ZIMO (alternatively, such components can be purchased on the electronics market).

Small decoders do not have a „direct connection“, but an energy storage (at almost no cost) is still possible with some additional components.

The following assortments and modules are available from ZIMO:

SPEIKOMP

Assortment of capacitors, inductors, diodes, resistors for one ZIMO decoder
WITHOUT direct energy storage connection,
e.g. for MX621, MX622, MX623, MX630, MX646, MX648

ELKSODR

Assortment of capacitors, inductors, diodes, resistors for 10 ZIMO decoders
WITHOUT direct energy storage connection,
e.g. for MX621, MX622, MX623, MX630, MX646, MX64



ELKSOMT
ELKSOPL
ELKSOGR

Elko assortment for 10 - 20 ZIMO decoders with 35V connection
Elko assortment for 20 - 30 ZIMO decoders mit 16V connection
Elko assortment for 5 - 10 ZIMO large scale decoders with 16V connection
Capacities varying with availability



TANTSOPL

Tantal assortment (30 x 220 µF)
for 2 to 4 ZIMO decoders (10 to 20 per decoder)
with direct energy storage connection „16V“
e.g. for MX633, MX645 and large scale decoders MX695, MX696, ...



GOLDSORG

GoldCap assortment (15 x 1 F, 8 x 12 mm)
for ZIMO large scale decoders and
certain H0-decoders (series of 7 Goldcaps)
e.g. for MX695, MX696, ..., MX633, possible further enhanced types



GOLMRUND
25 x 14 mm

GoldCap - ready for use module (board with 7 pieces, 140000 µF)
for ZIMO large scale decoders and certain H0-decoders
e.g. for MX695, MX696, ..., MX633, possible further enhanced types



GOLMLANG
60 x 8 x 14 mm

GoldCap - ready for use module (board with 7 pieces, 140000 µF)
for ZIMO large scale decoders and certain H0-decoders
e.g. for MX695, MX696, ..., MX633, possible further enhanced types



SUPERCAP68
27 x 15 x 5,5 mm

GoldCap - ready for use module with 6800 µF
for **all** ZIMO decoders with 16V energy connection
e.g. for MX633, MX645, ...



Speakers for ZIMO decoders

a lot of sound from a small volume

LS8X12	8 x 12 x 8 mm	miniature rectangular speaker
LS10X15	10 x 15 x 8 mm	8 ohm / 1 W
LS10X15H11	10 x 15 x 11 mm	8 ohm / 1 W
LS13X18	13 x 18 x 13 mm „Dumbo“	8 ohm / 1 W

ZIMO special types with integrated sound box;

the sound outputs of MX644 and MX645 decoders are able to operate two 8 ohm speakers in parallel (volume effect as one 4 Ohm / 2 W); connect only one speaker to MX646, MX648.

NOT suitable for a large scale decoder (because of 10 V output)

LS20R	20 mm round speaker	8 ohm / 1 W
LS23R	23 mm round speaker	8 ohm / 0,5 W
LS28R	28 mm round speaker	8 ohm / 0,5 W

LS26X20X08	26 x 20 x 8 mm	200 Hz - 20 kHz	8 ohm / 1 W
LS40X20X09	40 x 20 x 9 mm	more low frequency	8 ohm / 1 W
LS40X22X09	40 x 22 x 9 mm	high volume	4 ohm / 2 W
LS50X15X14	50 x 15 x 14 mm	both types for more	4 ohm / 2 W
LS55X22X09	55 x 22 x 9 mm	low frequencies and high volume	

ZIMO special types with integrated sound box, the larger types consisting of 2 „Dumbos“.

LSG50X15X14	50 x 15 x 14 mm	if shortage of space	16 ohm / 2 W
LSK50WP	5 cm, low install. depth	170 Hz - 17 kHz	8 ohm / 3 W
LSK64WP	6 cm, low install. depth	170 Hz - 15 kHz	8 ohm / 3 W
LSFR55	5 cm, with mounting plate	150 Hz - 20 kHz	8 ohm / 5 W
LSFRW55	5 cm, low install. depth	150 Hz - 20 kHz	8 ohm / 4 W
LSFRW55R	5 cm, w/o mounting plate	150 Hz - 20 kHz	8 ohm / 4 W
LSFR57	7 cm	150 Hz - 20 kHz	8 ohm / 5 W
LSFR58	8 cm	100 Hz - 20 kHz	4 ohm / 30 W

This is the ZIMO selection of VISATON for large scale decoders.

ZIMO large scale decoders such as MX696, MX697, MX699 supply the sound amplifier with 10 V, thus full capacity of the speakers can be used.

Material for ZIMO decoders

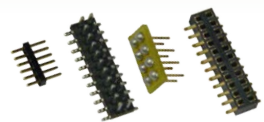
plugs, connection material, smoke generator

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FLEXL10-xx
FLEXL1000xx

10 m highly flexible stranded wire colors: black, red, blue, grey,
1000 m highly flexible stranded wire, reel yellow, orange, green,
white, brown, violet



STIFT6
RSTECK

NEM651 plug for refitting (= 6 pin plug connector)
NEM652 plug for refitting (2 x 4 = 8 pin)

BUCHS6
STIFT22
BUCHS22

counterpart of 6 pin plug connector (NEM651: N, F -decoders)
counterpart of 21 pin socket board (MTC: D, C -decoders)
counterpart of 22 pin plug connector (PluX: P16, P22 -decoders)



BUCHS8KAB
M4000Z

8 pin female connector for NEM 652 with cable
amplifier module for logic level output



LITZAWG22xx

7 m wire for large scale applications colors: black, red, white
grey, blue, orange, yellow, green, brown

CRIBUCHS12
CRIBUCHS14
CRIMPTOOL
CRIBUSET

12 pin crimp-socket for large scale decoder MX695
14 pin crimp-socket for large scale decoder MX699
crimping-tool for socket CRIBUCHS12
assortment: 12 x CRIBUCHS12 + crimp-tool



BAKASTE2X5
BAKASTE2X10
BAKAB20POL

ribbon cable plug (cutting terminal) 10 pin (2 x 5)
ribbon cable plug (cutting terminal) 20 pin (2 x 10)
30 m ribbon cable 20 pin for large scale decoder MX696



SCHRAUB10
SCHRAUB16
SCHRAUB20

screw adapter for 10 pin plug connector for MX696s
screw adapter for 16 pin plug connector for MX690
screw adapter for 20 pin plug connector for MX696



SUSIKAB

4 pin connection cable for SUSI interface

TR92-101

smoke generator with vent for large scale
50 x 30 x 30 mm (without flange), tank volume 4 ml



Sound projects, sound loading

► A ZIMO decoder never comes „empty“, but loaded with a sound project, by default with a “sound collection” (= several engines, whistles, etc. for selection by the user). Other ZIMO sound projects can be downloaded from the ZIMO sound database on www.zimo.at.

► Among the sound projects available from the ZIMO sound database there are two types:

“**Free Download**” (= no charge) sound projects, and
 “**Coded**” sound projects, from external sound providers.

The "Coded sound projects" are contributed by ZIMO partners (= providers, see next double page), who get reimbursed by the sale of "load codes". These fee-based projects can be downloaded from the ZIMO Sound Database, but can only be used in "coded" decoders, i.e. those in which the appropriate "load code" has been programmed beforehand. "Encoded decoders" can be purchased with the “load code” pre-installed (subject to a charge, see price list) or the load code is purchased later and entered to the appropriate decoder CV's (# 260, ff). The "load code" authorizes the use of sound projects of a specific sound provider for this decoder.

A third type of sound projects is

“**Preloaded**” sound projects; these are exclusively available in pre-programmed decoders or installed in new locomotives. “Preloaded” sound decoders are provided by model railroad manufacturers and some distributors.

► Sound project are loaded into the decoder by means of

- **MXULFA** (ZIMO Decoder update and sound loading device), or
- **MX10** (ZIMO command station; as of end 2017), or the black
- **Z21** (Roco command station, for decoder types used by Roco).

ZIMO offers a specific feature: the loading can be performed alternatively by USB-stick (without direct computer connection), which is very popular, or directly from the computer.



„Components“ of a sound project

► 1) the “**main engine**” sound: this is the central sound, such as the chuff or diesel engine sound, or the cooling fan (which is the key sound in electric locomotive projects). The "main engine" sound is associated with a schedule, especially the transitions between different sound samples in various speed, acceleration and load situations. The schedule can only be changed in the "ZIMO Sound Programmer" ZSP, not by CV's. However, there are

numerous possibilities for fine-tuning the main engine sound using CV's (e.g. relation between chuff frequency and speed, lead-chuff accentuation, coasting/notching functions, etc.)

► 2) **Other scheduled sounds**: these are boiling, draining, turbocharger or brake squealing sounds and many others; in the case of electric locomotives also the actual primary sounds of the thyristor unit and the electric motor.

Both the "main engine" and "other scheduled sounds" are characterized by the fact that the decoder plays them automatically based on the driving situation, while the "function sounds" are activated by function keys.

► 3) The **function sounds**, which are played by pressing the corresponding function keys, include acoustic signals such as whistles, horns, bells but also other sounds like coal shoveling, coupler clank, pumps, lowering of pantographs as well as station announcements.

The volumes of each sound and whether it is “looped” (for continuous playback as long as the function key is pressed) is defined by CV's but can also be modified by these CV's or with the CV #300 procedure. Here too, only the sound samples of the project or selections of several projects are predefined.

► 4) and 5) the **switch input and random** sounds are normally sounds that can also be used as function sounds but are triggered by switch inputs or random generators.



The ZIMO speciality „Sound collection”

► ZIMO Sound decoders are usually loaded at delivery with a „**Sound collection**” (a special version of a sound project), e.g. with the „European steam/diesel collection” or the „US Steam/Diesel collection”.

► A Sound collection contains sound samples and parameters for more than one loco types (eg. five types). These are simultaneously in the memory of the decoder. The user chooses one of the sounds by CV # 265 for real operation .

► The user also has the freedom to modify the tone of the sound. And the user is able to compile a mixture from the sound samples in the collection, e.g. taking the motor sound from the first loco of the collection, the whistle from the third one, and the bel from the fourth. In this way much more „loco types” than the 5 originals are created (although not completely prototypical).

This compilation is done by the „CV # 300 procedure”, which allows the choice among the various sound samples of a class, by automatically playing the sound samples during the procedure.

► „Normal” sound projects (not declared as collections) can also have features of collections, e.g. containing more than the one necessary whistle. The user has the option of choosing the whistle he likes most, so that each among the locos containing the identical sound project, has its own recognition characteristic.

The ZIMO Sound Database

The ZIMO Sound Database lists currently more than 500 sound projects, in some cases, these projects are split into various „subprojects” (for specific models or general) from the same prototype. To keep an overview, you may expand or collapse the list. You will find the link for download, information on the prototype and on function keys of the model as well as pictures for the cab (e.g. MX32).

The screenshot displays the ZIMO Sound Database interface, which lists various locomotive sound projects. Each entry includes a thumbnail image, a title, a description, and a list of download links for different decoder versions. The entries are categorized by locomotive type and manufacturer.

- Ge 6/6 I:** Schmalgeleistes Elektrolokomotive Ge 6/6 I. This entry is for a Schmalgeleistes Elektrolokomotive Ge 6/6 I, featuring a download link for the decoder MX64/MX84.
- BR 97 3-10-0:** Nostalgieparadieslokomotive BR 97 3-10-0. This entry is for a Nostalgieparadieslokomotive BR 97 3-10-0, featuring a download link for the decoder MX64/MX84.
- EMD E8:** Nostalgieparadieslokomotive EMD E8. This entry is for a Nostalgieparadieslokomotive EMD E8, featuring a download link for the decoder MX64/MX84.



Keith Pearson - Mr Soundguy (UK)

Keith Pearson has brought together a lifetime interest in model railways, a career in computer software development and testing, and significant experience in professional sound engineering, to launch a range of model railway sound projects under the brand of CEMr Soundguy¹. The sound projects use authentic sounds from recordings, and these are further tailored using spectrum analysis in order to obtain the best results from the specific speaker/enclosure.

UK distributor: www.railexclusive.com



Two of many locos with sound projects from Paul Chetter:
SLW 00 gauge Class 24, Minerva Peckett

Modelleisenbahn GmbH (A)

From the year 2010 (as ZIMO started to deliver decoders to Roco and Fleischmann) many sound projects were created, in many cases as results of cooperation between ZIMO and Roco sound specialists, sometimes also with the help of external sound providers. Most of these sound projects are now available on the ZIMO sound database for free download.

Besides of standard locomotives there exist special cases, which demonstrate what ZIMO technology is able to do: e.g. turning and lowering/lifting the vehicle body, snow blowing, of course everything with original sound.



Beilhack
rotary snow plow
(a Roco model)



ZIMO ELEKTRONIK GmbH (A)

Also ZIMO itself acts as a sound provider: two employees working on design of sound projects (besides of other tasks).

Sound projects are made as own products (for free download from the sound database) or on order of loco manufacturers.



Oswald Holub



Quang Nguyen



Paul Chetter (UK)

... is the regular DCC Sound contributor to Hornby Magazine and has been a 'Champion' of ZIMO since 2009. Paul has created many British steam and diesel locomotive sound projects which are available from a number of UK ZIMO retailers. He has created custom projects for a number of model manufacturers across a range of gauges.

Many new features have resulted from suggestions, developments and field testing originating from Paul, the most recent being the Brake Key and Manual Notching for decoders and the numbering of sound samples in ZSP. He continues to be at the forefront of project enhancements, helping to bring the ZIMO brand to more users.

Paul's most recent projects are for the Sutton's Locomotive Works Class 24 Diesel-Electric in 00 gauge and Minerva Models' Peckett E Steam loco in 0 gauge; both were released in December 2015.

Although standard gauge mainline locomotives and multiple units form a large part of his portfolio Paul continues to support the needs of Industrial and Narrow Gauge modellers with a range of custom projects.

Chetter sound projects are „preloaded“ only in ZIMO decoders or in ZIMO equipped UK locos, available from UK dealers. See Sound database on ZIMO Website and contact directly the dealers or ZIMO's distributor for UK: office@philipsutton.com



Sound providers

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These pages show ZIMO partners who make sound projects for ZIMO sound decoders. They are not employed at ZIMO, selling their projects directly, but are a part of ZIMO's human resources.

Heinz Däppen (CH) (Sound Design)

... has started in the year 2009 to design sound projects commercially. He together with ZIMO invented the „coded“ project, where a load code has to be written to the CVs # 260 - 263 before loading the sound project itself. This is the basis for all sound providers to get money from the customers using their projects.

Heinz Däppen also works for famous model railway manufactures which pre-install his sound projects in their locos. Heinz Däppen together with Matthias Henning defined the „ZIMO Advanced Standard“ for assigning functions to lighting and sound effects. Now there exists also a „ZIMO US Standard“.

the sound portfolio of Heinz Däppen contains Swiss and USA vehicles, mostly narrow-gauge prototypes.

www.sound-design.white-stone.ch



Switzerland (RhB) ...)



... and USA (Mogul)

Gabriel Meszároš (SK) (Artol s.r.o., Slovakia)

(Self introduction) My first attempt with sound projects is dated to 2008, when I was asked to prepare a sound project for steam locomotive Class 556.0 "Stoker". Then I started working on some other sound projects. It required study of decoder features and orienting in the options. I like the large variability of sounds matching options and work with them via settings in the decoder. It is not always easy, but hope that my aim to achieve realistic sound is fulfilled.

I prefer working on diesel locomotive projects, whose sound can be quite different depending on the operating mode. It is always a challenge, as the best record sounds, process them, snip and assemble them into a final sound project. Continue to update older sound projects as new decoders brings new possibilities or I have the opportunity to record new sound to achieve better experience for model railroaders enthusiasts.

www.artol.sk



Matthias Henning (D) (Modellbahnwelt Henning)

(Self introduction) Born in the DDR (GDR - German democratic republic) I got my first PIKO model railway in the year 1961. In the eighties I started to make sound and substandard film recordings from locomotives. From this early activities I could use something much later for my sound projects.

My special field are the locomotives from the former „Deutsche Reichsbahn“, epoch III and IV. In the year 2000 I started to make sound projects for other decoder manufacturers, from the year 2010 for ZIMO sound decoders.

Currently (when this text is written, in the year 2015) I am working on sound projects for the „sächsische V11K“, the „996102“ and the „VT2.09“

www.henning-modellbahn.de

Die BR118 DR, PIKO Modell in TT



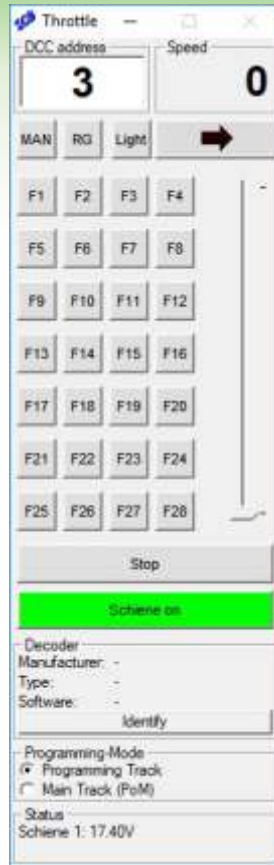
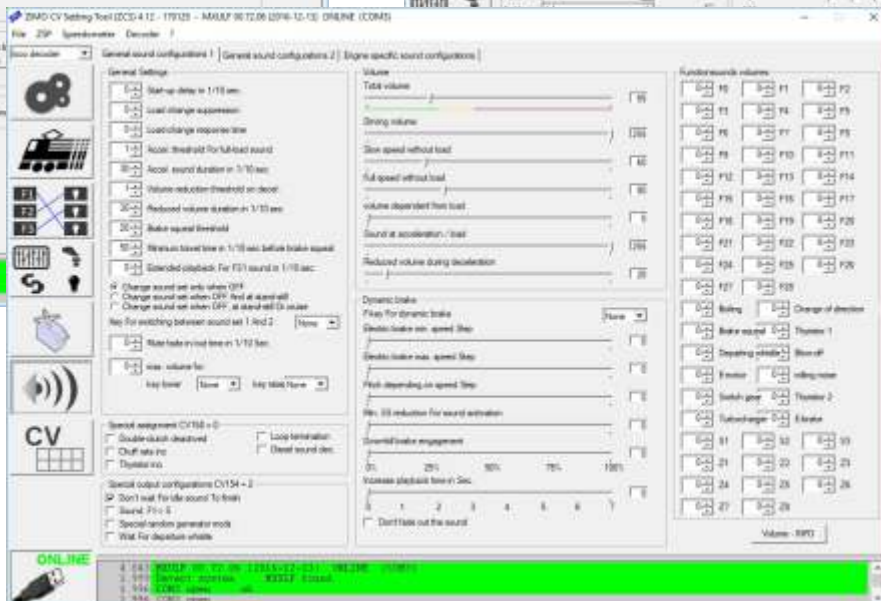
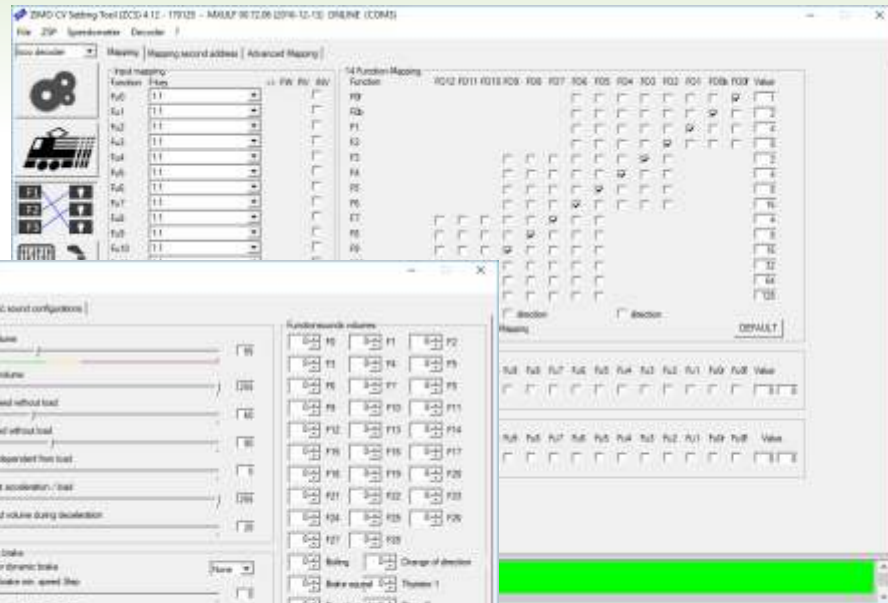
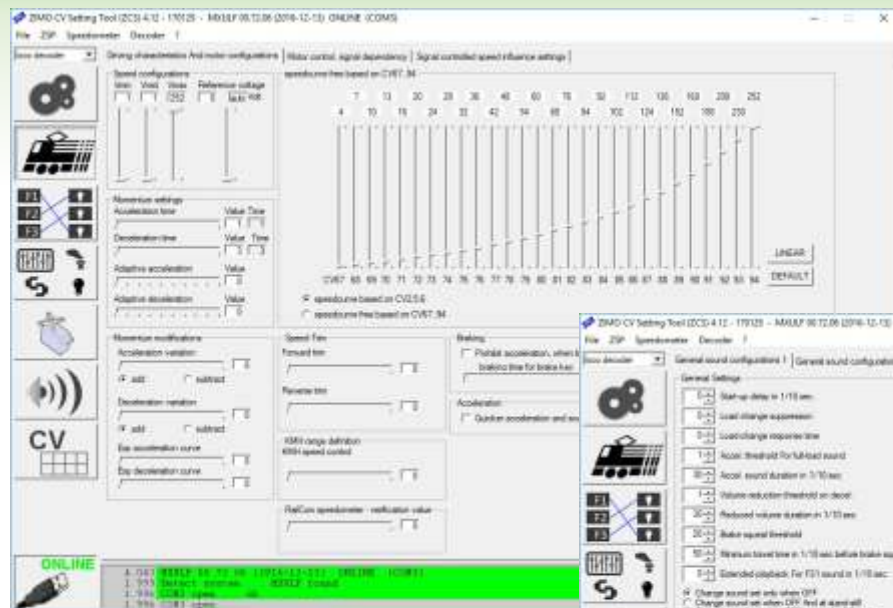
ZCS - ZIMO CV Setting

In latter case, CVs are set in „Operational mode“ (“POM”), acknowledgements and reading of CV values is done through RailCom.



The **Command Station MX10** is able to do the update and loading job as well (starting end 2017) .

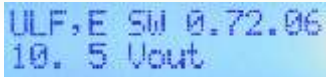




MXULFA

The letters „ULF“ in „MXULFA“ mean „Update“, „Load“ and „Fahren“ (German for „drive“). The product name symbolises the fact, that this is not only a simple update- and sound upload device, but also a small command station with a throttle and even function keys.

Start screen of the MXULFA, with display of the track voltage for the update mode



ULF, E SW 0.72.06
10.5 Vout

* Self-Update

The updateability for an update device is as necessary as for all other components of a digital system. This ability is needed to be able to use the latest decoder technology as to terms of speed and data volume.

The self update of the MXULFA is run out of a USB flash drive.



Booting
CRC OK

Display after self update of the MXULFA; „LED 3“ green (to be seen on the MXULFA body)

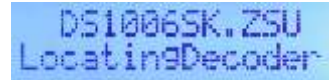
„Decoder Test and Connector board“ MXTAPV to easily connect a decoders (in this case an Mx644) with the MXULFA.



* Decoder update and sound upload from the USB flash drive

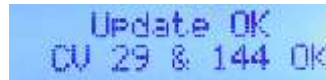
Using a USB sticks as a media for software and sound is convenient: the independence of a computer, no connection problems, no search for files.

MXULFA searches for the decoder type (reading it's UID)



DS1006SK.ZSU
LocatingDecoder

The „Decoder-Software-Container-File“ of a specific development level (date) includes all ZIMO decoder types, i.e. only one file must be downloaded from the ZIMO website and copied to the flash drive. The MXULFA sends the correct data to the connected decoder.




Update OK
CV 29 & 144 OK

Success message



Decoder-Update-and-

Display of the loading progress, in both cases: loading via track or „SUSI“



DS1006SK.ZSU
Update: 90%

* The quick alternative to upload a sound: „SUSI“

Uploading a sound project via the tracks (usually on the programming track) takes some time (more than 15 min.) due to the large amount of data (mostly some MB) to be transferred.

This can be done much faster (1 - 2 min.) using the „SUSI“ plug on each ZIMO decoder, although not the original „SUSI“ protocol is used, as it is too slow for such purpose.

This method of sound uploading requires a direct connection between the MXULFA and the (small scale) decoder. The large scale decoders have also a plug, or one may use a spring contact stylus or a temporary joint.

This method is also applicable to a larger amount of decoders, that receive a new sound upload before being mounted into a locomotive.

* Driving mode with the MXULFA



Forw 52 Adr 3
F0, F1, F2 = 1, 0, 0

„Drive“ screen showing the direction, speed step, address and the first three function keys (on/off).

After a successful software update or sound upload, one may start a test drive. The control and display is given by ...

-Sound-Loading-Device

...the scrolling wheel, four keys, eight LEDs. These are used to choose an address, control the speed, change directions, switch functions and MAN bit as well as the emergency stop.

Emergency stop !

```
STOPP
F0,F1,F2 = 1,1,0
```

* CVs programming and reading with the MXULFA

„Service mode programming“ (on the programming track) as well as „Operational mode“ (POM, „programming on-the-main“) are available, in latter case with RailCom feedback of a done programming or to read the CV value.

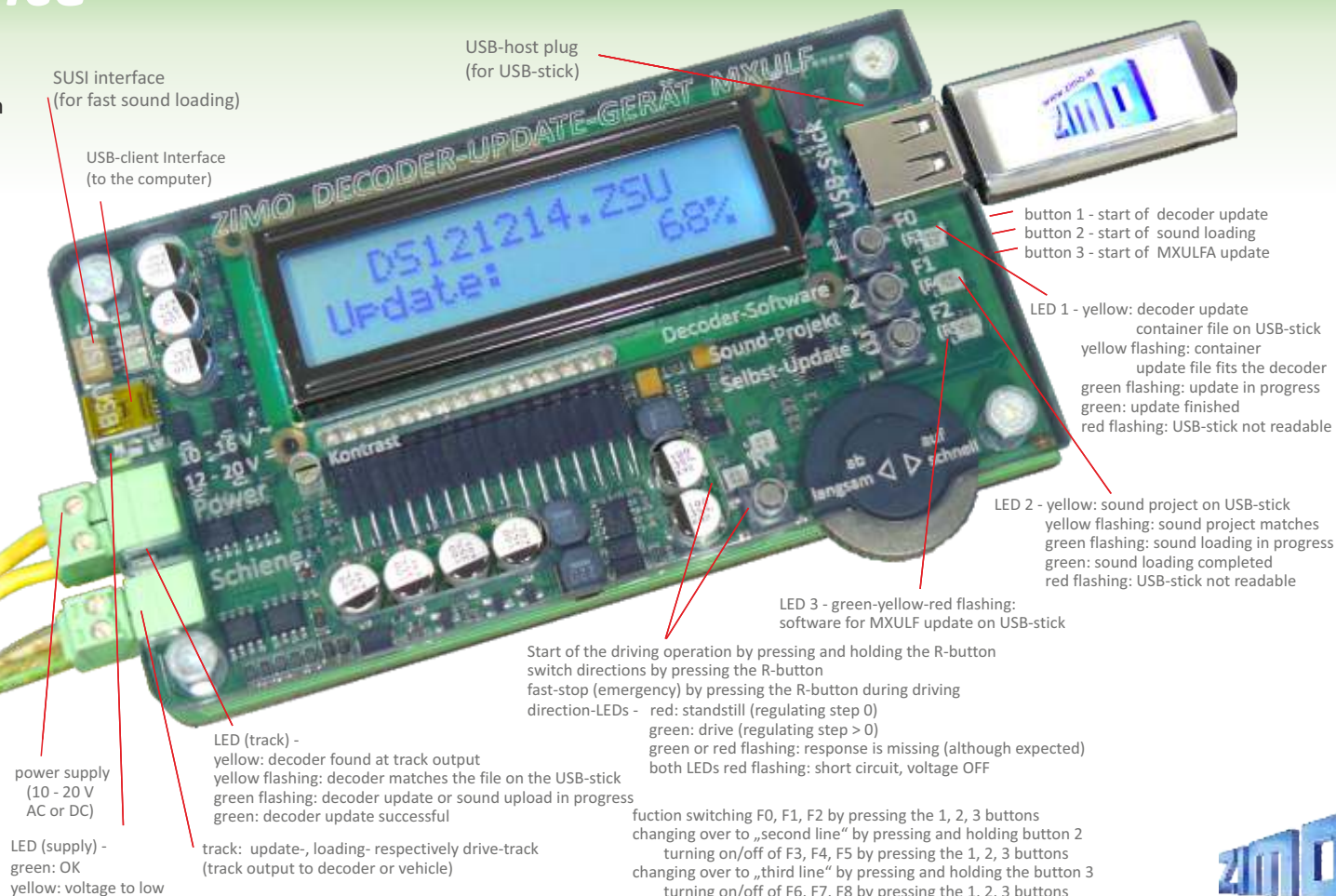
* The MXULFA controled by computer

All the aforementioned tasks of the MXULF can be carried out not only locally by the device but also via an external control through the USB interface („USB-client“):

Decoder software update and sound upload, directly choosing the required files from the ZIMO website, controll of the upload success on the computer.

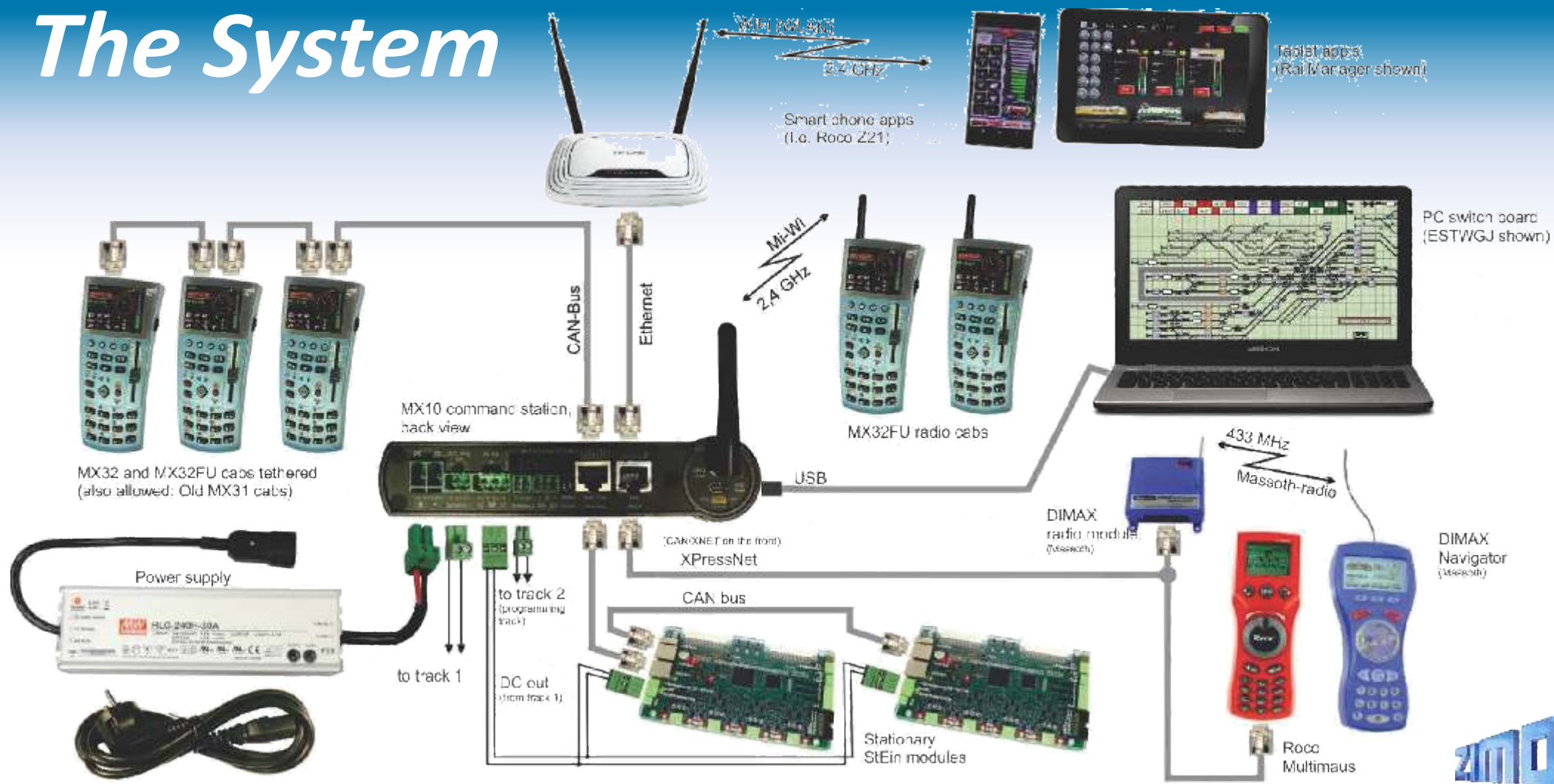
Drive mode controled by computer using a driver's desk on the screen as offered by a number of programs for system control such as Pfsch, ESTWJ, Train Controller, ... (when ZIMO protocoil is implemented).

Configure a decoder, i.e. programming and reading of Cvs using a computer and software such as PfuSch, JMRI Programmer, ZSP, ZCS, ...



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The System



The Command Station MX10 47



- Rotary knob for scrolling, setting parameters, and misc.
- 128 x 64 pixel display, RGB colour backlit.
- 3 buttons for quick user intervention.
- Socket for USB-stick.
- Connectors for CAN, XNET, LAN, etc, also on the rear side of the device.

Complete information for the user - the MX10 display during „normal“ operation

AOS In/Outputs, displays the status of all 14 rear connections.

Voltage and current from the power supply unit at the input "DC in", which supplies the MX10 as well as the layout ("primary power").

Voltage and current at output "track-1" (Schiene-1 includes DC output S1).

Voltage and current at output "track-2" (Schiene-2 includes DC output S2).



DCC signal statistics (number of sent command packets per sec):
xx DCC = DCC packets only
xx MM = MM packets only

RailCom statistics (number of received messages as answers to DCC commands).

CAN bus statistics (number of CAN packets):
CAN xxx E = number of CAN packets per sec
CAN xxx E yy% = as above with percentage error

Temperature measured on the circuit board.

High power in each point - the technical data of the MX10

- Track voltage, adjustable separately for Track 1 and 2 10 to 24 V
- Boot-up time, adjustable separately for Track 1 and 2 1 to 60 sec
- Boot-up current, adjustable separately for Track 1 and 2 1 to 12 A
- Overcurrent threshold, adjustable for **Track 1: 1 to 12 A, Track 2: 1 to 8 A**
- Overcurrent turn-off speed, adjustable separately for Track 1 and 2 0.1 to 5 sec
- Tolerated transgression of overcurrent threshold, adjustable 0 to 4 A for 1 to 60 sec
- Adaptive overcurrent (turn-off because of an abrupt current rise) . 1 to 10 A in 1 to 500 ms
- Spark suppression (to avoid electric arcs damaging wheels and rails) .. Off / Level 1 / Level 2
- Two RailCom detectors (one for each track output) sensing currents starting from 4 mA
- Two system busses (ZIMO CAN bus 1 and 2) operating at a speed of 125 Kbit/s
- LAN, USB, MiWi radio communication, USB-stick socket, two XPressNet busses, prepared for Loconet and S88, aux voltage outputs 12 and 32 V, audio output, 6 LED outputs, 8 logic inputs.

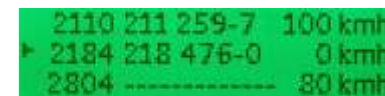
Emergency stop, short circuit, etc.

Display changes to **RED**, STOP & OFF - screen:
Broadcast stop (BCS) on track-1,
Normal operation is maintained on track-2.



Status of track-1: BCS – Broadcast stop
Pressing button 1 (1) changes track output 1 to OFF.
Status of track-2 (below): Normal driving is maintained, button 2 (MENU) can be used to switch between states.

DCC packets monitor



The types of packets that were sent to this address twice per sec. are shown. How often a particular packet type indicator flares up (e.g. "F") represents the intensity of the data transmission. If the speed slider is moved on the cab, the "F" flashes rapidly.

First start up of the ZIMO system

The ZIMO system usually comes as a starter set:

- 1 Command Station MX10,
- 1 cab MX32 (tethered) or MX32FU (radio and tethered),
- 1 power supply with 30 V / 240 VA or more,
- different plugs, CAN cable, power cable.

In a first step, all connections must be established:

- ★ The MX32 cab is connected to the Command Station MX10 ("ZIMO CAN" socket) using the CAN bus cable,
- ★ the track to the terminal "Schiene 1" (track 1) or "Schiene 2" (track 2) of the MX10. Track 2 may be used as a separate main track but can also be used for "Service mode" programming,
- ★ the power supply cable to the terminal "DC in" of the MX10,
- ★ the Command Station MX10 starts automatically when power is supplied. The boot sequence shows a red, then blue screen.
- ★ the cab MX32 starts subsequently (15 sec.),
- ★ because it is a new MX32: it shows the **LOCO IN** screen. The address of a loco must be entered here.
- ★ After entering the address, the new loco is activated through the F key: the screen turns into the **LOCO** screen. Usually a tachometer and a panel of function keys are displayed besides the address.
- ★ Now the loco can be driven using the slider, the R key (direction) and the function keys.



Cab MX32 in typical **LOCO** mode

Display header

Current operating mode **LOCO** shown; Track voltage & current; "Communications dot" for monitoring the data traffic with the command station; RailCom logo when receiving data; Battery status; Clock and fast clock.

Loco picture

If available, change size by tapping on Image.

Loco Name, Address, Data Format

Speedo

shown with a blue needle if speed is derived from current speed step or magenta needle if the actual speed is shown by means of RailCom feedback.

Function key icons

shown in the numeric key pad arrangement describe their current function and can also be operated through the touch screen. The picture shows the display in the "Photo style" (the "Black" style is the default style).

Soft keys M (= Menu), I, II, III

Speed step indicator

Screen representation of the speed slider indicates the current speed step, loco take-over state, speed influence and more.

Functions {F0 – F9} and number {1 – 0} keypad also used for text input



Cab and Radio cab MX32

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Send/receive statistics
QoS - Symbol

East-West Indicators:

DCC controls the direction of a loco (forward/backward), independently of the movement relative to the layout. With these indicators, the user can see and control the absolute direction of the train, based on the measurement of track polarity and the feedback of this information via RailCom.

Scrolling wheel in **LOCO** - mode:

Fine tuning of speed (+/- 10 steps) or controller of assigned parameters (e.g. sound volume).

Rocker switch (above scrolling wheel) as an alternative possibility to switch locos or to switch between assigned parameters.

Scrolling wheel in **LOCO** mode with open **LoR**:
scroll the lines (addresses) in the **LoR**.
Rocker switch to switch the display level.

Scrolling wheel in **SERV PROG**, **OP PROG** mode:
scroll the lines in the list of CV's, rocker switch to increment/decrement a value.

R key: direction

S key: Stop, Track power OFF

MN: Manual; active when flashing

RG: Shunting yellow: "Half speed"

A key: Accept, Enter

E key: End, Escape

The small keypad

F key → switch from address input **LOCO IN** to driving mode **LOCO**.

U key → switch locos within **LOCO** or takeover of a loco from another cab.

TP key → switch between multiple units or assign locos to MU's or dissolve MU's.

W key → switch to and from **SWI**

C key → clear: delete locos from **LoR** or writing in **LOCO IN**.



When driving a loco, the cab is in the **LOCO** state: you can choose between different screen presentations showing the loco in control, informing about speed, direction, functions, etc., and about further topics of interest for the layout operation (turnouts, signals, etc...).

◀ Leftmost (photo of the entire MX32): Typical standard screen with loco picture, name, address, speed and function key symbols (for 28 functions in three levels)

◀ Left: Similar, the lower part of the screen shows the locos in the background memory (with speed, etc...), these can be selected quickly for direct control (call to foreground).



◀ Enter a new loco: type the address and the name, select the data format, activate immediately or continue by selecting a picture and/or symbols first.

During this procedure, already existing locos with similar addresses/names are displayed out of the background memory.



▲ Similar, but large picture, digital speed (without graphics), and function key symbols.

◀ A loco presentation without picture, but name and address written in big scripture - for easy reading.



◀ A mixture of driver's screen and switch operation screen. The lower half shows accessory decoder addresses (selected before) and indicators for switch (or signal) positions. Function keys (usually controlling loco functions) operate the highlighted switches.

Another (more elegant) way to arrange and operate the accessories is the panel presentation: each switch or signal has its symbol field. The kind and orientation of the symbol as well as the address of the related accessory are defined in a configuration procedure beforehand.



An optimized screen view for each operation and configuration situation



◀ Operational mode Programming (OP PROG, POM) starts with decoder identification, i.e. automatic reading of some CVs such as decoder manufacturer and type, software version (if ZIMO decoder), UID and sound load code.

CV programming begins thereafter (or also without waiting for full identification).



◀ CV programming and reading (by RailCom) is done in a list of unrestricted length. There is always full overview of the CVs already processed and scrolling back and forth is always possible.

For easy use, short descriptive names are displayed with CV numbers (complete for ZIMO, standard otherwise)



◀ For several frequently used configuration topics, the ZIMO cab provides special screens: standard NMRA CV mapping as well as „Swiss mapping“, ZIMO advanced mapping, ZIMO input mapping, sound sample, volume and loop assignment.

Screen photo shows „Swiss mapping“, which is used for complex lighting.



◀ This screen is an example for a situation, when another device takes control over the loco which is in the foreground of the ZIMO cab:

in this case the yellow header (flashing „X-Net Device“) refers to an XPressNet cab or App, such as the one from Roco.



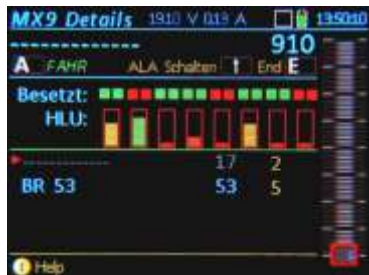
◀ Short circuit on track 1, track voltage is switched off! Immediately all cabs show the „Stop and Overcurrent“ window with the current state of each track output and the options the user may choose.

Touching on the fields returns to full operation or to broadcast stop (BCS).



◀ The Object database lists all locos known in this cab: the ones in the „quick“ background memory (green), locos driven in other cabs (blue) and locos which are inactive in the Command Station MX10 (grey).

Information like speed, direction and function status (F0 .. F9), and whether it is part of a consist in the own cab or another cab is provided for each address.



◀ Adjustments for HLU (special ZIMO feature) speed limits:

This screen shows the state of the tracks sections of an MX9 module: Occupancy indicators, HLU steps (unrestricted, slow, ultra-slow, stop), and the loco addresses which were detected.



◀ System controlled consisting: the presentation of the background memory is used to define which addresses should be part of a consist by typing T1, T2, etc. in the corresponding lines.

Consists residing in other cabs are also indicated here, e.g. FT(2), etc.



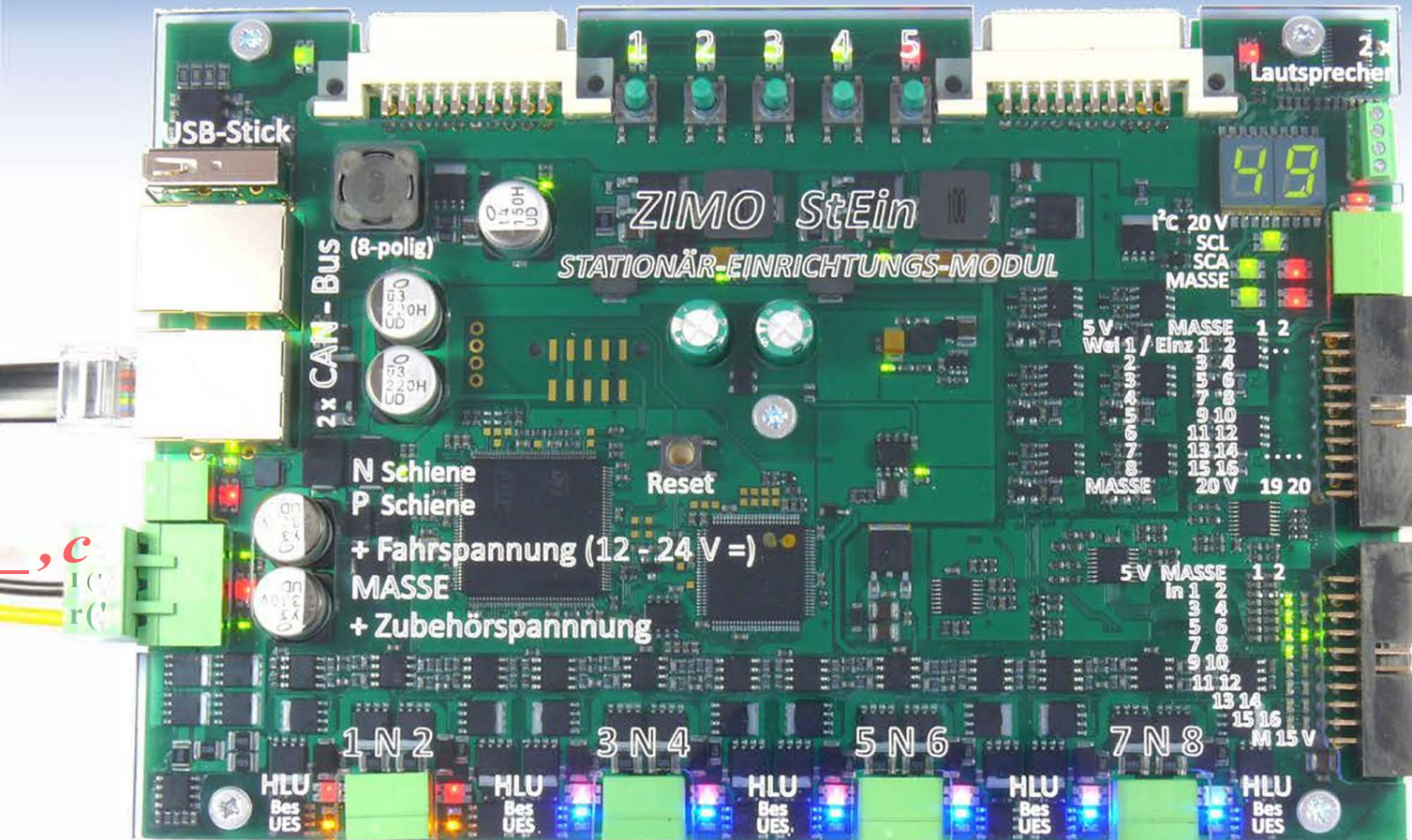
◀ When using ZIMO decoders (or any with RailCom feedback) the „real“ speed measured by the decoder is indicated in the speedo of the cab.

In case, an easy adjustment of the RailCom speed is possible using an automatic programming procedure of CV # 136.

The ZIMO StEin

„StEin" is an acronym of **11 Stationär Einrichtungen . . .**,
which is German for: **stationary_12.roducts (accessories and similar)**

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Everything except the rolling stock, is a "candidate" for being controlled by „StEin": switches (points), signals, decouplers, stationary lighting, speakers, „StEin" also provides inputs for rail contacts, photo sensors, ...

Most important: the track sections, which are driven and monitored by „StEin" modules (in this way - indirectly - of course, also the rolling stock is controlled).

For some of these items the „StEin" works similarly to a group of accessory decoders; it provides many features, an independent power and a more effective bi-directional data communication (CAN bus instead track).

The actual "StEin" is the first member of a family of future "StEin's" with different focus. This one has

- 8 outputs for track sections, up to 8 Amps each, (fit for large scale), occupancy detection (1 mA), short circuit detection (value and time adjustable) application of HLU speed limits, address recognition by RailCom and ZIMO ACK, detection of RailCom channel 2 messages and forwarding.

- 8 outputs for switch engines (all types), various ways of position feedback, many configuration options, also usable for 16 single functions.

- 16 sensor inputs, track feedback by various means.

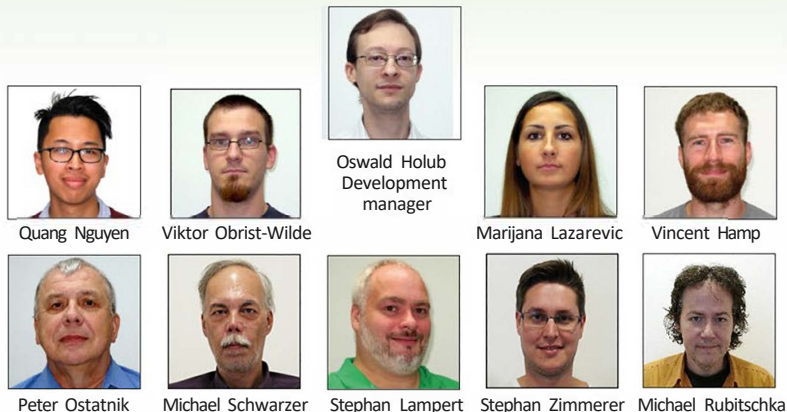
- 112c bus for future signal control boards

- 2 speaker outputs for the internal sound generator.

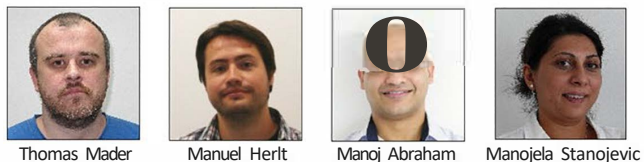
- 2 connectors for future extension boards carrying further inputs and outputs.



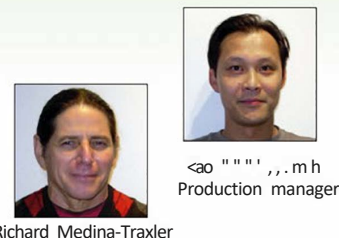
ZIMO employees



Development - test - sound design



Sales - administration- documentation



Manufacturing - purchasing



Service - repair - testing equipment

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